



Basket Strainers

90 Series

Inline, Flat Bottom Design

Inline, Domed Bottom Design

- Carbon or Stainless Steel
- Flanged or Butt Weld
- Sizes from 2" to 36"

ASME Code ("U" or "UM") and non-code design fabricated basket strainers



SUITABLE USES



Air & Gas



Desalination



Coolant



Water



Electronics



Coatings



Oil & Gas



Chemical



Pulp & Paper



Power



Marine



Equipment

RATINGS

- ASME Class 150
- ASME Class 300
- ASME Class 600
- ASME Class 900
- ASME Class 1500
- ASME Class 2500

DESIGN PRESSURE

Up to 3700 @ 800° F (427° C)

AVAILABLE MATERIALS

Carbon or Stainless Steel 304 or 316, LDX2101, C276, AL6XN, 2205, 2507 & Monel 400, Titanium and other materials.

ADDITIONAL FEATURES

Swing bolt or thru-bolt closures available
Domed bottom and flat bottom configurations

For more information, e-mail:
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STRAINER SPECIFICATIONS

Configuration 90A - Inline, flat bottom w/ swing bolt closure
 90B - Inline, flat bottom w/ thru bolt closure
 90C - Inline, domed bottom w/ swing bolt closure
 90D - Inline, domed bottom w/ thru bolt closure

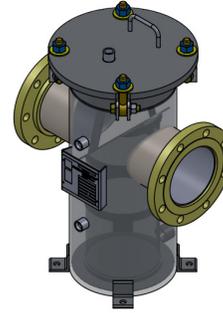
Cover Flat cover for 10" and smaller
 Domed cover for 12" and larger
Cover lifting lug standard on all strainers 10' and larger

Basket Options Single basket (std)
Multi-basket configuration available based on sizing

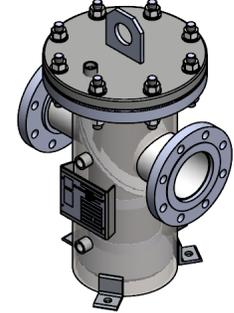
Inlet/Outlet 2" TO 36"
Larger sizes available, contact Fil-Trek

Vent 1/2"

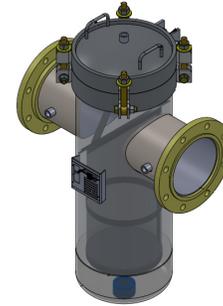
Certifications U, UM, CE, NB, CRN, CE



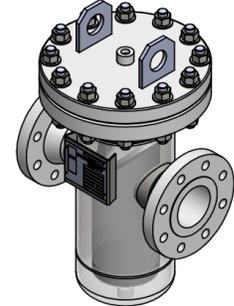
90A Series



90B Series



90C Series



90D Series

PRESSURE & TEMPERATURE DESIGNATION

DESIGNATION	MOC	PSI	TEMP (°F)	ANSI RATING
PT1	CS	280	100	ANSI 150
	SS304/SS316	270		
PT2	CS	195	400	ANSI 150
	SS304/SS316	185		
PT3	CS	735	100	ANSI 300
	SS304/SS316	715		
PT4	CS	630	400	ANSI 300
	SS304/SS316	490		
PT5	CS	1475	100	ANSI 600
	SS304/SS316	1435		
PT6	CS	1260	400	ANSI 600
	SS304/SS316	990		

DESIGNATION	MOC	PSI	TEMP (°F)	ANSI RATING
PT7	CS	2215	100	ANSI 900
	SS304/SS316	2155		
PT8	CS	1895	400	ANSI 900
	SS304/SS316	1485		
PT9	CS	3700	100	ANSI 1500
	SS304/SS316	3595		
PT10	CS	3165	400	ANSI 1500
	SS304/SS316	2480		
PT11	CS	6165	100	ANSI 2500
	SS304/SS316	5995		
PT12	CS	5275	400	ANSI 2500
	SS304/SS316	4130		

*Table above based on ANSI flange ratings. Fil-Trek will design based on application pressure and temperature requirements.

**Max temperature may be limited to gasket material.

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STRAINER OPTIONS

*Indicates standard configuration

Series /Style	90A - Inline w/ Swing-bolt closure
Configuration	90B - Inline w/ ANSI thru-bolt closure
Options	90C - Inline, domed bottom w/ swing bolt closure 90D - Inline, domed bottom w/ thru bolt closure

Connection Options**	<p>– Raised Face Flange*</p> <p>Other Available Options:</p> <p>BW – Butt Weld (Sch 10 to 160)</p> <p>Flat Face Flange</p> <p>Ring Joint Flange</p> <p>Grooved</p> <p>Socket Weld</p> <p>NPT Threaded</p> <p>Wafer Flat Face (Smooth Finish)</p> <p>Wafer Flat Face (Serrated Finish)</p> <p>Wafer Ring Joint</p> <p><i>**Based on standard of construction</i></p>
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Finish Options	<p>(-) External paint "National Blue" (std for carbon steel housings)*</p> <p>(-) Bead Blast (std for stainless steel 304 and 316)*</p> <p>EP1 – Electro polish Inside/Outside</p> <p>EP2 – Inside only</p> <p>EP3 – Outside only</p> <p>PP – Passivation</p>
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Leg Options	<p>Leg tabs* (std for flat bottom)</p> <p>No legs* (std for domed bottom)</p> <p>Other Available Options:</p> <p>Angle Iron Legs</p> <p>Skirt</p>
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Basket/Mesh Options	PERF OPTIONS	MESH OPTIONS
1/8" **	10	10
(See Screen Openings chart for more options)	3/16"	20
	1/4"	30
	3/8"	40
	1/2"	50
	5/8"	60
	3/4"	80
	7/8"	100
	1"	120

Cover Options**	<p>Predetermined by Series Number*</p> <p>Other Available Options:</p> <p>Bolted Cover (Gasket Seal) w/ Davit</p> <p>Yoke Cover (O-Ring Seal)</p> <p>Quick Opening Threaded Cover (O-Ring Seal)</p> <p>Quick Opening C-Clamp Cover (O-Ring Seal)</p> <p>Grooved</p> <p><i>**Based on standard of construction</i></p>
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O-Ring/Gasket Options	<p>For 90A</p> <p>BN - Buna-N*</p> <p>EP - EPDM</p> <p>VI - Viton</p> <p>SI - Silicone</p> <p>TEV - Teflon encap. Viton</p> <p>For 90B</p> <p>Spiral Wound Flexitallic*</p> <p>Garlon</p> <p>Vegetable Fibre</p> <p><i>Other materials available, contact factory</i></p>
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PRODUCT NOMENCLATURE

S4	90A	10	6	F	PT2	-
MOC	MODEL	BODY DIAMETER	INLET/OUTLET	CONNECTION	PRESSURE CLASS	ADDITIONAL OPTIONS
(-) CARBON STEEL S4 - SS304 S6 - SS316	90A 90B 90C 90D	See tables on proceeding pages for body diameter	See tables on proceeding pages for inlet/outlet sizing	F - Raised Face Flange See "Strainer Options" above for other options	See Pressure & Temperature Designation table	See "Strainer Options" above for: Finish options Basket Perf/Mesh options O-Ring/Gasket options Cover/Headlift Options Leg options

*For sizing for your application, please contact factory



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MODEL DIMENSIONAL DETAILS

90A/90C Series (Inline w/ Swing Bolt) | 150#, 300#

INLET/ OUTLET	BODY DIA.	150#					300#					
		A	B	C	D	WT LBS	A	B	C	D	WT LBS	
2"	6"	12.0	10.5	6.6	6.6	57	Contact Fil-Trek for dimensional information					
3"	8"	16.0	14.0	8.6	8.2	90						
4"	8"	16.0	14.0	8.6	8.2	90						
5"	10"	20.0	16.0	10.8	9.8	168						
6"	10"	20.0	16.0	10.8	9.8	168						
8"	12"	24.0	24.0	12.8	10.4	232						
10"	16"	30.0	26.0	16.0	10.9	345						
12"	18"	32.0	28.0	18.0	13.4	548						
14"	20"	35.0	32.0	20.5	13.5	607						
16"	24"	42.0	37.0	24.0	28.0	663						
18"	24"	42.0	37.0	24.0	28.0	663						
20"	30"	48.0	44.0	30.5	N/A	N/A						
24"	36"	N/A	N/A	N/A	N/A	N/A						

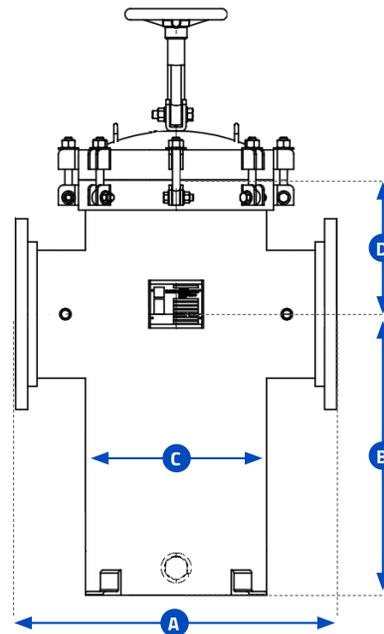
Available in sizes larger than 24" please contact Fil-Trek

Specifications listed above are for reference only.

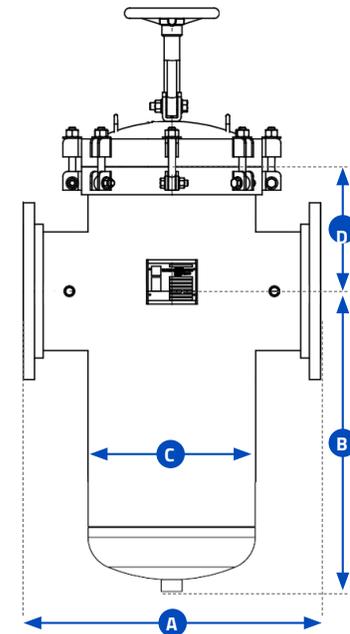
All quotes are complete with certified drawing which indicate accurate dimensions and weight.

CHART LEGEND

- A** Face to Face
- B** Inlet/Outlet to Floor
- C** Body Diameter
- D** Inlet/Outlet to Cover



90A Series



90C Series

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MODEL DIMENSIONAL DETAILS (CONTINUED...)

90A/90C Series (Inline w/ Swing Bolt) | 600#, 900#

INLET/ OUTLET	BODY DIA.	600#					900#				
		A	B	C	D	WT LBS	A	B	C	D	WT LBS
2"	6"										
3"	8"										
4"	8"										
5"	10"										
6"	10"										
8"	12"										
10"	16"										
12"	18"										
14"	20"										
16"	24"										
18"	24"										
20"	30"										
24"	36"										

Contact Fil-Trek for dimensional information
Limited sizing, contact Fil-Trek for availability

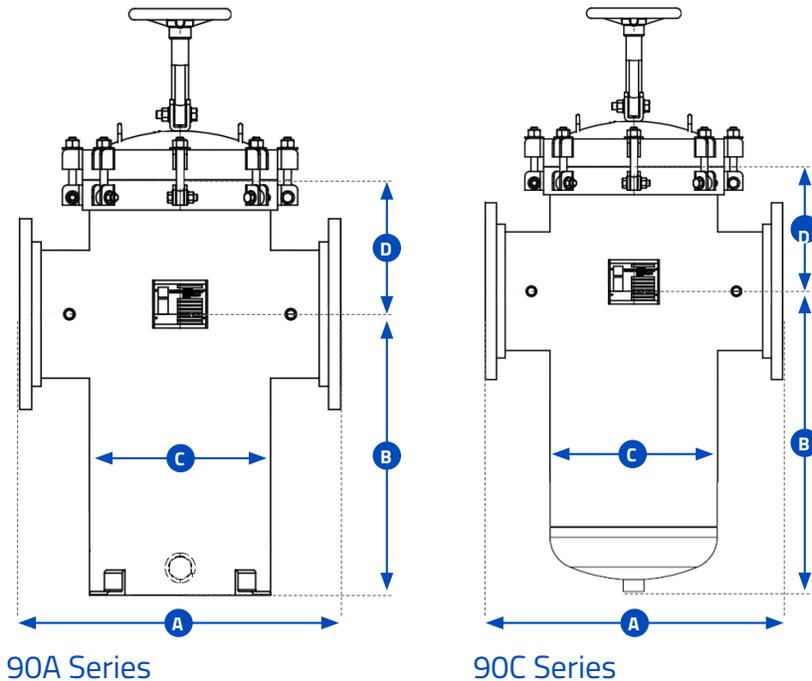
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MODEL DIMENSIONAL DETAILS

90B/90D Series (Inline w/ Thru Bolt)

INLET/ OUTLET	BODY DIA.	150#					300#				
		A	B	C	D	WT LBS	A	B	C	D	WT LBS
2"	6"	12.75	11.13	6.63	25	85	14.88	12	6.63	28	195
3"	8"	14	12.50	8.63	28.50	140	16.50	15.75	8.63	34.25	250
4"	8"	16	14	8.63	30.50	145	18.63	15.88	8.63	36.13	300
5"	10"	18	17	10.75	30.50	160	20.25	17.13	10.75	38.88	400
6"	10"	20	17	10.75	36	205	24.50	19.13	10.75	42.38	480
8"	12"	22	21	12.75	43	420	24.88	22	12.75	55.75	681
10"	16"	32	25	16	58	650	35.38	27.25	16	57.25	1100
12"	18"	35	28	18	61.50	1205	39.38	30.38	18	65.12	1650
14"	20"	37	33	20	64.50	1600	41.50	33	20	72.00	2600
16"	24"	42	36	24	72.50	1965	47.50	38.88	24	81.13	2750
18"	24"	46.50	40	24	80	2200	Contact Fil-Trek for dimensional information				
20"	30"	52	46	30	90	3200					
24"	36"	64	55	36	110.50	4500					

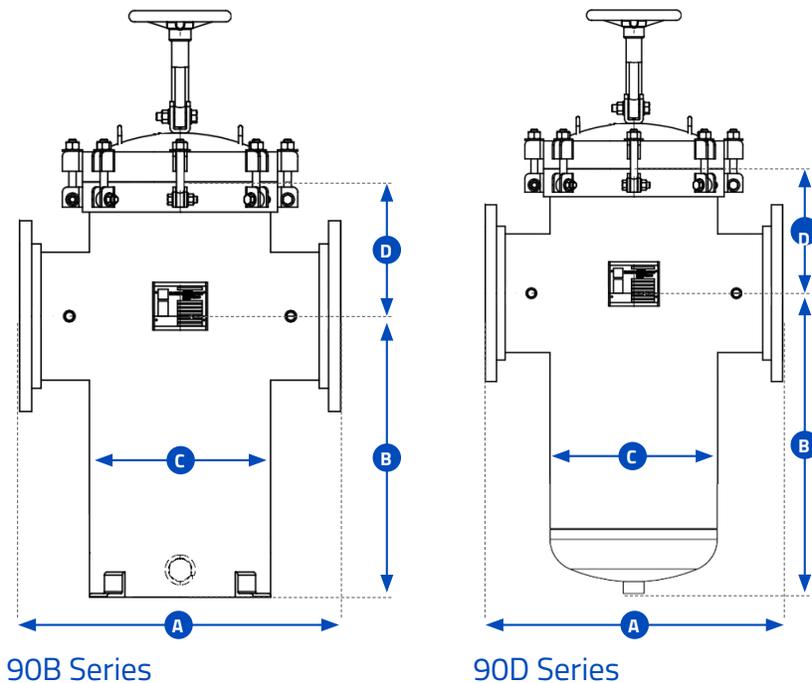
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MODEL DIMENSIONAL DETAILS (CONTINUED...)

90B/90D Series (Inline w/ Thru Bolt) | 600#, 900#

INLET/ OUTLET	BODY DIA.	600#					900#				
		A	B	C	D	WT LBS	A	B	C	D	WT LBS
2"	6"	Contact Fil-Trek for dimensional information									
3"	8"										
4"	8"										
5"	10"										
6"	10"										
8"	12"										
10"	16"										
12"	18"										
14"	20"										
16"	24"										
18"	24"										
20"	30"										
24"	36"										

90B/90D Series (Inline w/ Thru Bolt) | 1500#, 2500#

INLET/ OUTLET	BODY DIA.	1500#					2500#				
		A	B	C	D	WT LBS	A	B	C	D	WT LBS
2"	6"	Contact Fil-Trek for dimensional information									
3"	8"										
4"	8"										
5"	10"										
6"	10"										
8"	12"										
10"	16"										
12"	18"										
14"	20"										
16"	24"										
18"	24"										
20"	30"										
24"	36"										

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BASKET OPTIONS

We can manufacture replacement and custom basket designs for basket strainers, T strainers, Y strainers, duplex strainers and more...

Single & Multi Basket Design

Single baskets or multi basket design options are primarily based on size of strainer. A large strainer using a single basket can make it difficult to remove and maintain due to its weight. Multiple baskets can make removal much easier especially if overhead cranes or lifts are unavailable.

Custom Basket Design

We can customize our basket design to meet a variety of non-standard requirements. Angled or flat, alternate bottom designs etc.

Material of Construction

We can make strainer baskets in a variety of materials to meet a variety of requirements. Below is an outline of what materials we are capable of using;

- Carbon steel
- SS304 or SS316
- C 276
- AL6XN
- LDX2101
- 2205
- 2507
- Monel 400
- Titanium



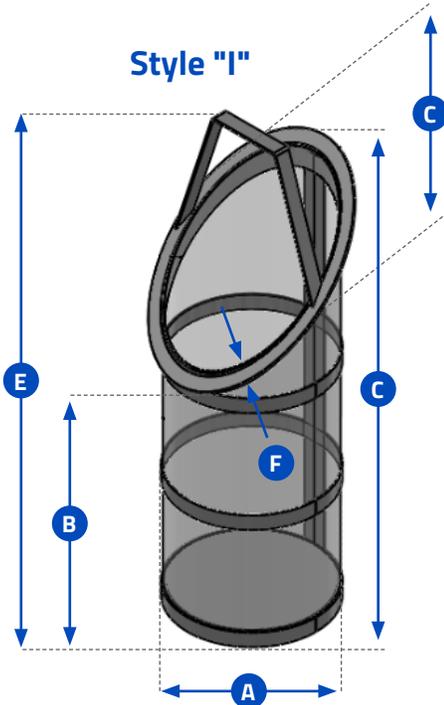
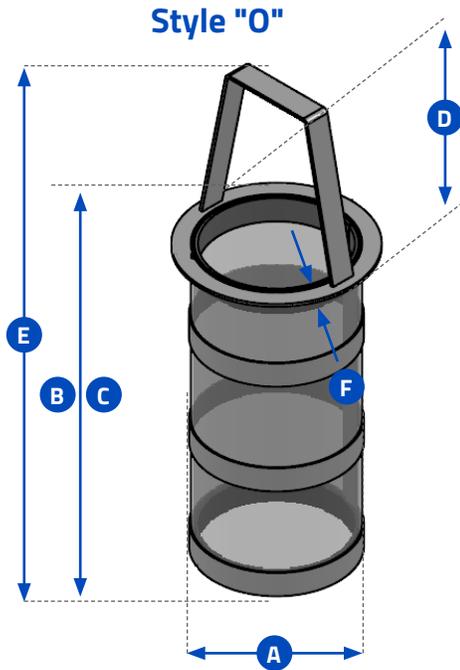
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SCREEN/BASKET DESIGN CHECKLIST



Performance Requirements

Req. Level of Filtration _____

Material of Construction _____

Min. Specified Burst Pressure _____

Flow Direction _____

Dimensional Requirements

Design Style (O or I) _____

A Basket Outside Diameter _____

B Basket Height - *Shortest* _____

C Basket Height - *Longest* _____

D Ring Outside Diameter _____

E Overall Height _____

F Ring Thickness _____

Additional Notes

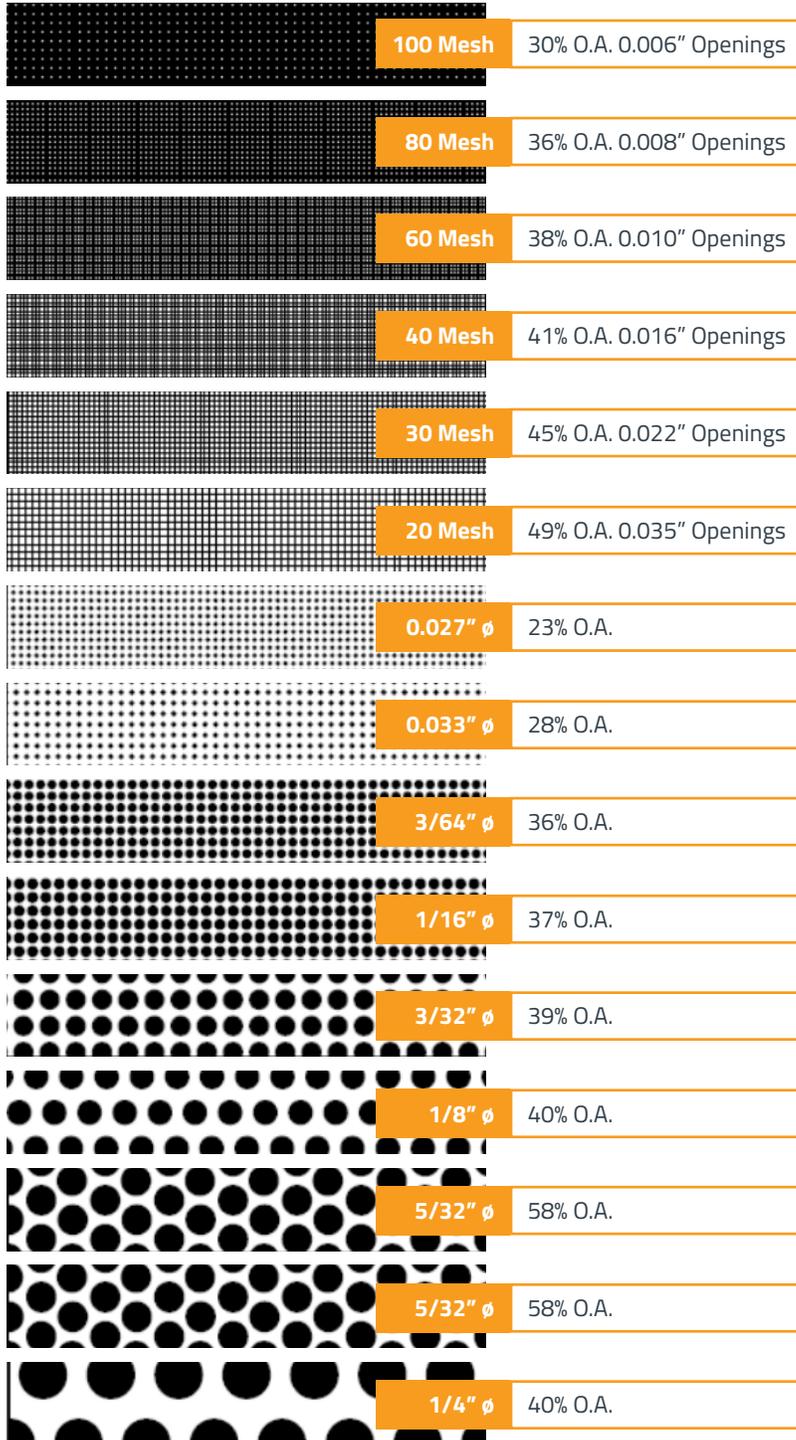
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SCREEN OPENINGS



FACTORS TO CONSIDER

1 Purpose

If the strainer is being used for protection rather than direct filtration, standard screens will suffice in most applications.

2 Service

With services that require extremely sturdy screens, such as high pressure/temperature applications or services with high viscosities, perforated screens without mesh liners are recommended. If a mesh liner is required to obtain a certain level of filtration, then a trapped perf/mesh/perf combination is recommended.

3 Filtration Level

When choosing a perf. or a mesh/perf. combination, attention should be given to ensure overstraining does not occur. As a general rule, the specified level of filtration should be no smaller than half the size of the particle to be removed. If too fine a filtration is specified, the pressure drop through the strainer will increase very rapidly, possibly causing damage to the screen.

Screen openings other than those shown above are readily available. Various mesh sizes as fine as 5 micron and perforated plate as coarse as 1/2" Dia. are in inventory.

Screens are available in a wide range of materials. Screens of carbon steel, stainless steel (304, 316), alloy 20, monel 400, hastelloy C and titanium grade 2 are in inventory.

Custom manufactured screens are available upon request. Please consult factory.

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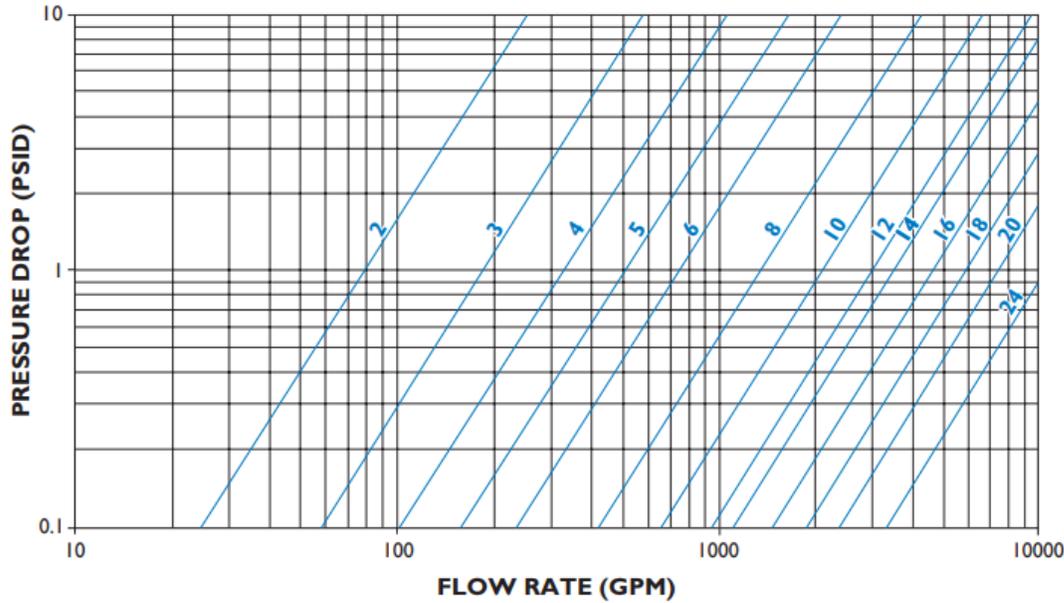
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PRESSURE DROP | LIQUIDS

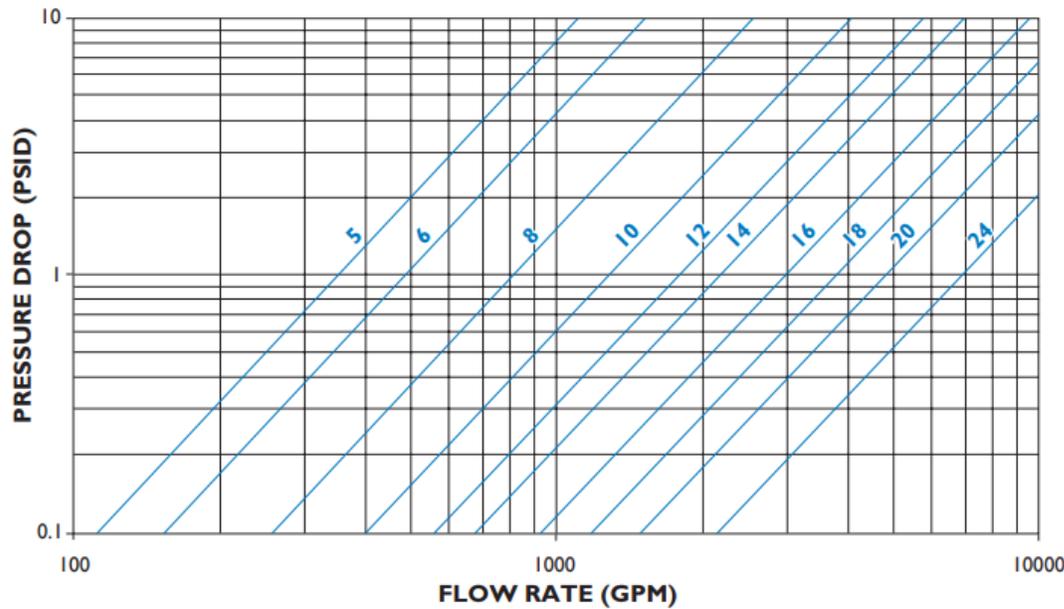
Fabricated Basket Strainers | 2" to 24"

Figure 1



Fabricated Duplex Basket Strainers | 5" to 24"

Figure 2



Notes:

Pressure drop curves are based on water flow with standard screens.

See Chart # 1 for correction factors to be used with other fluids and/or screen openings.



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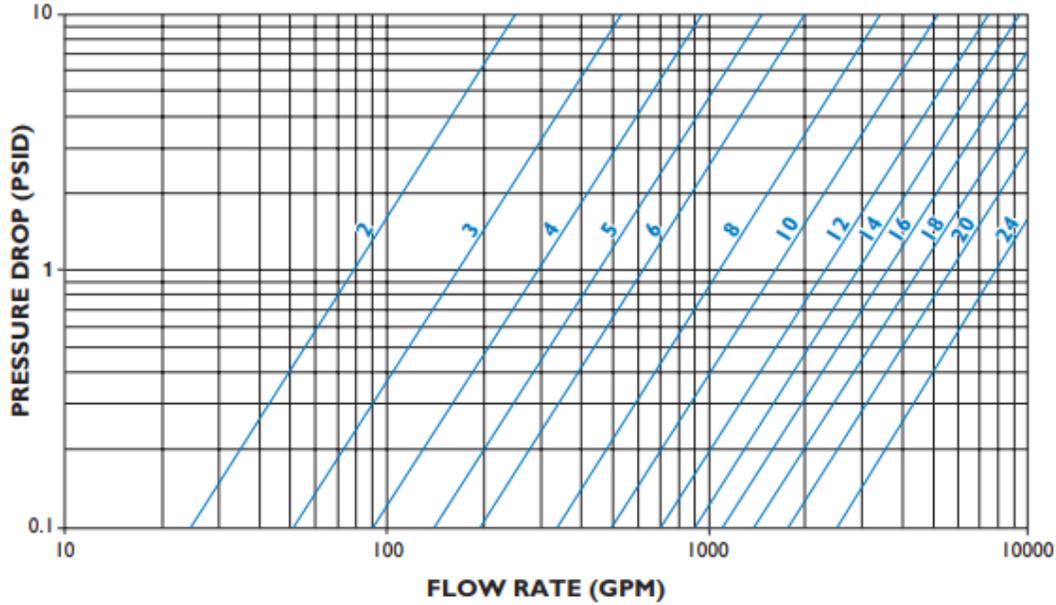
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PRESSURE DROP | LIQUIDS

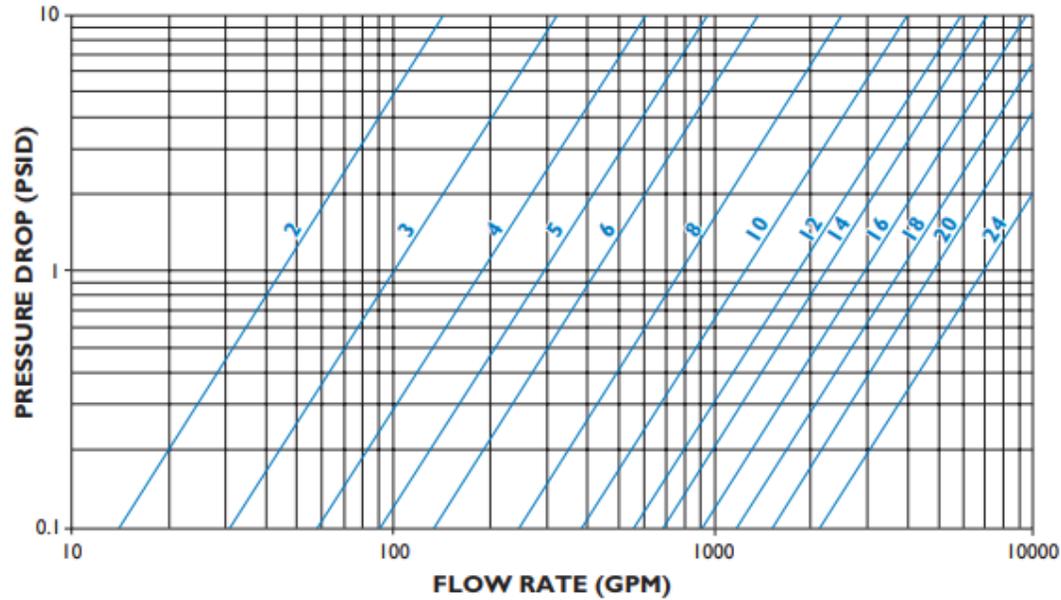
Fabricated T Strainers | 2" to 24"

Figure 3



Fabricated Y Strainers | 2" to 24"

Figure 4



Notes:

Pressure drop curves are based on water flow with standard screens.

See Chart # 1 for correction factors to be used with other fluids and/or screen openings.



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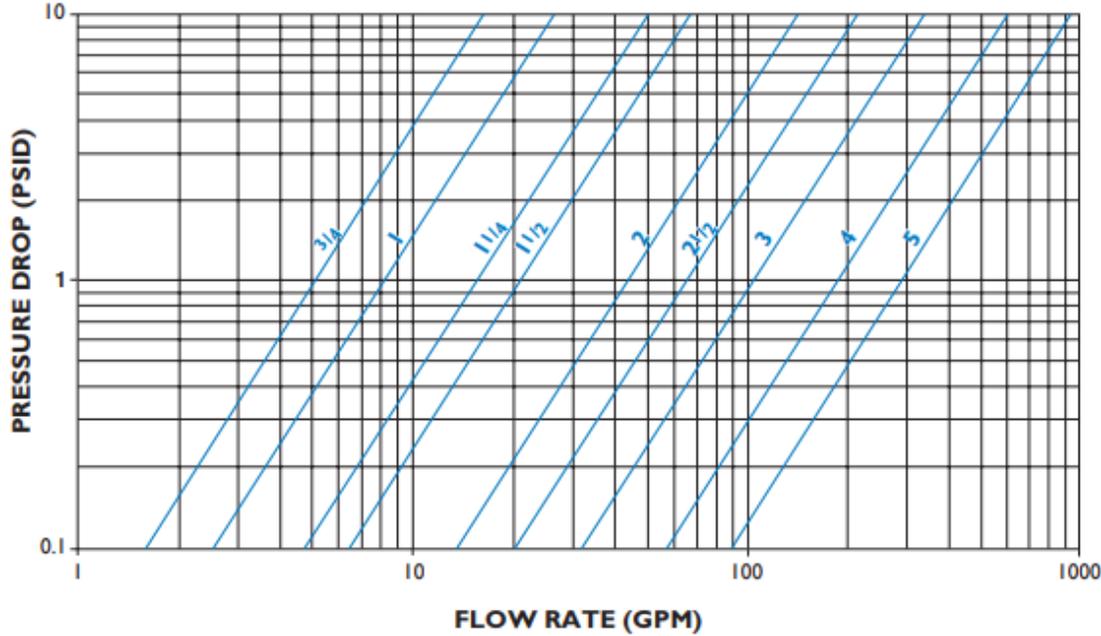
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PRESSURE DROP | LIQUIDS

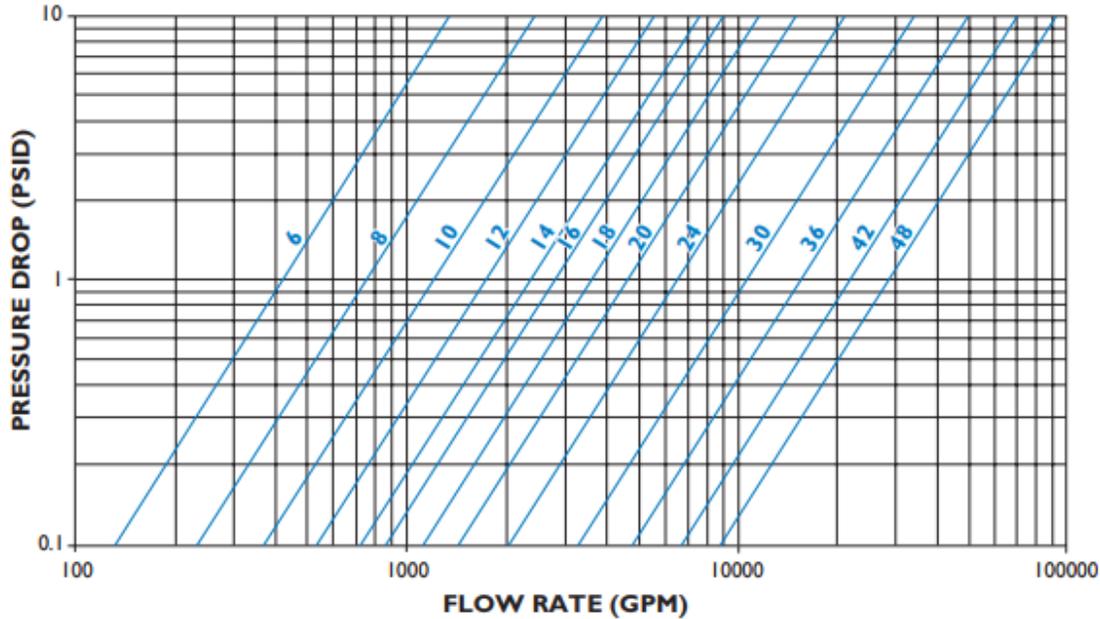
Temporary Strainers | 3/4" to 5"

Figure 5



Temporary Strainers | 6" to 48"

Figure 6



Notes:

Pressure drop curves are based on water flow with standard screens.

See Chart # 1 for correction factors to be used with other fluids and/or screen openings.



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SCREEN CORRECTION FACTOR CHART

Non-Standard and Mesh Lined Screens

Chart # 1

SIZE RANGE	PERF. PLATE % SCREEN MATERIAL OPEN AREA					MESH LINED SCREENS % SCREEN MATERIAL OPENING AREA		
	60%	50%	40%	30%	20%	50%	40%	30%
1/4" to 1 1/2"	0.45	0.55	0.70	1.00	1.15	1.05	1.05	1.20
2" to 48"	0.65	0.80	1.00	1.40	2.15	1.05	1.05	1.20

BASKET STRAINER EXAMPLE

Strainer Size: 10"
Screen Size: 100 Mesh, 1/8" Perf
Flow Rate: 3000 GPM
Service: Water
Specific Gravity: 1
Viscosity: 100 cP

How To Calculate:

- Use Figure 1 to get the pressure drop of the screen.
- Refer to the Screen Opening chart to determine the % Open Area of the mesh/screen size being used.
- Using the chart above, find the correction factor to be used.
- Multiply the PSID by the correction factor to determine the total pressure drop.

Example:

RESULTS
2.0
30%
1.20
2.4
2.0 x 1.2 = 2.4 PSID clean

VISCOSITY & DENSITY CORRECTION FACTOR CHART

Chart # 2

SIZE RANGE	COMPONENT FACTOR (CF)
3/4" to 1 1/2"	0.25
2" to 48"	0.35

Chart # 3

VISCOSITY (cP)	BODY LOSS FACTOR (BF)	SCREEN LOSS FACTOR			
		PERF ONLY (PF)	20 MESH (MF)	30 to 40 MESH (MF)	60 to 300 MESH (MF)
10	1.0	1.15	1.20	1.40	1.50
25	1.2	1.25	2.00	2.20	2.50
100	1.6	1.40	3.00	4.00	6.50
200	2.2	1.50	4.50	7.00	11.50
500	4.4	1.60	10.00	15.00	25.00
1000	8.0	1.70	15.00	30.00	50.00
2000	15.0	1.90	30.00	60.00	100.00

How To Calculate:

- Use the pressure drop (P1) through the strainer with water flow and standard or mesh screens from Chart # 1.
- Multiply P1 by the specific gravity of the fluid actually flowing through the strainer to get P2.
- Using Chart # 2 above, multiply P2 by the correct component factor to get P3.
- Subtract P3 from P2 to equal P4.
- Multiply P3 by the appropriate Body Loss factor from Chart # 3 above to get P5.
- Multiply P4 by the appropriate Screen Loss factor from Chart # 3 above to get P6.
- Total pressure drop will be P5 + P6 = P7.

RESULTS
2.4
2.4
0.84
1.56
1.34
10.14
Total Pressure Drop = 11.48 PSID clean

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CORRECTION FACTORS

For Clogged Screens

Chart # 4

% CLOGGED	RATIO OF FREE SCREEN AREA TO PIPE AREA						
	10:1	8:1	6:1	4:1	3:1	2:1	1:1
10%	-	-	-	-	-	-	3.15
20%	-	-	-	-	-	1.15	3.90
30%	-	-	-	-	-	1.40	5.00
40%	-	-	-	-	-	1.80	6.65
50%	-	-	-	-	1.25	2.50	9.45
60%	-	-	-	1.15	1.80	3.70	14.50
70%	-	-	-	1.75	2.95	6.4	26.00
80%	-	1.10	1.75	3.60	6.25	14.00	58.00
90%	2.30	3.45	6.00	13.50	24.00	55.00	-

NOTES:

- See Figures 7 to 10 for the ratio of free area to pipe area for Fil-Trek strainers equipped with standard screens.
- For screens other than Fil-Trek standard, use the following formula to calculate the ratio free area to pipe area:

$$R = \frac{Ag \times OA}{100Ap}$$

where;

- R** = Ratio free area to pipe area
- Ag** = Gross screen area, sq. in. (see Figures 7 to 10)
- OA** = Open area of screen media, % (Screen Opening chart, i.e. 1/8" perf = 40%)
- Ap** = Nominal area of pipe fitting, sq. in. (see Figures 7 to 10)

STANDARD SCREEN EXAMPLE

T Strainer Size:	8"
Screen Size:	5/32" Perf
Flow Rate:	1000 GPM
Service:	Water
% Clogged:	60%

How To Calculate:

- Find the pressure drop using Figure 3.
- Reference the ratio of free area to pipe area using Figure 9.
- Using Chart # 4 above, find the correction factor based on the % clogged.
- Calculate the total pressure drop by multiplying the pressure drop from step 1 with the correction factor from step 3.

RESULTS

0.9
1.3:1 (round down to 1:1)
3.9
0.9 x 3.9 = 3.51 PSID

NON STANDARD SCREEN EXAMPLE

T Strainer Size:	8"
Screen Size:	1/8" Perf
Flow Rate:	1000 GPM
Service:	Water
% Clogged:	20%

How To Calculate:

- Find the pressure drop on page using Figure 3 with a standard screen size.
- Using the Screen Correction chart to determine the % of open area (OA) of 5/32" perf.
- See Chart # 1 to find the correction factor for 5/32" perf (round up).
- Multiply step 1 by the pressure drop from step 3.
- SINCE a non-standard screen is being used, use the formula above to calculate the Ratio free area to pipe area ($Ag = 167$, $OA = 58\%$, $Ap = 50.3$).
- Using the result from step 5, check Chart # 4 to find the correction factor.
- Multiply results from step 4 and step 6 to get the pressure drop when clogged.

RESULTS

0.9
58%
0.65
0.9 x 0.65 = 0.59 PSID
1.9:1 (round up to 2:1)
3.7
0.59 x 3.7 = 2.2 PSID



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Basket Strainers

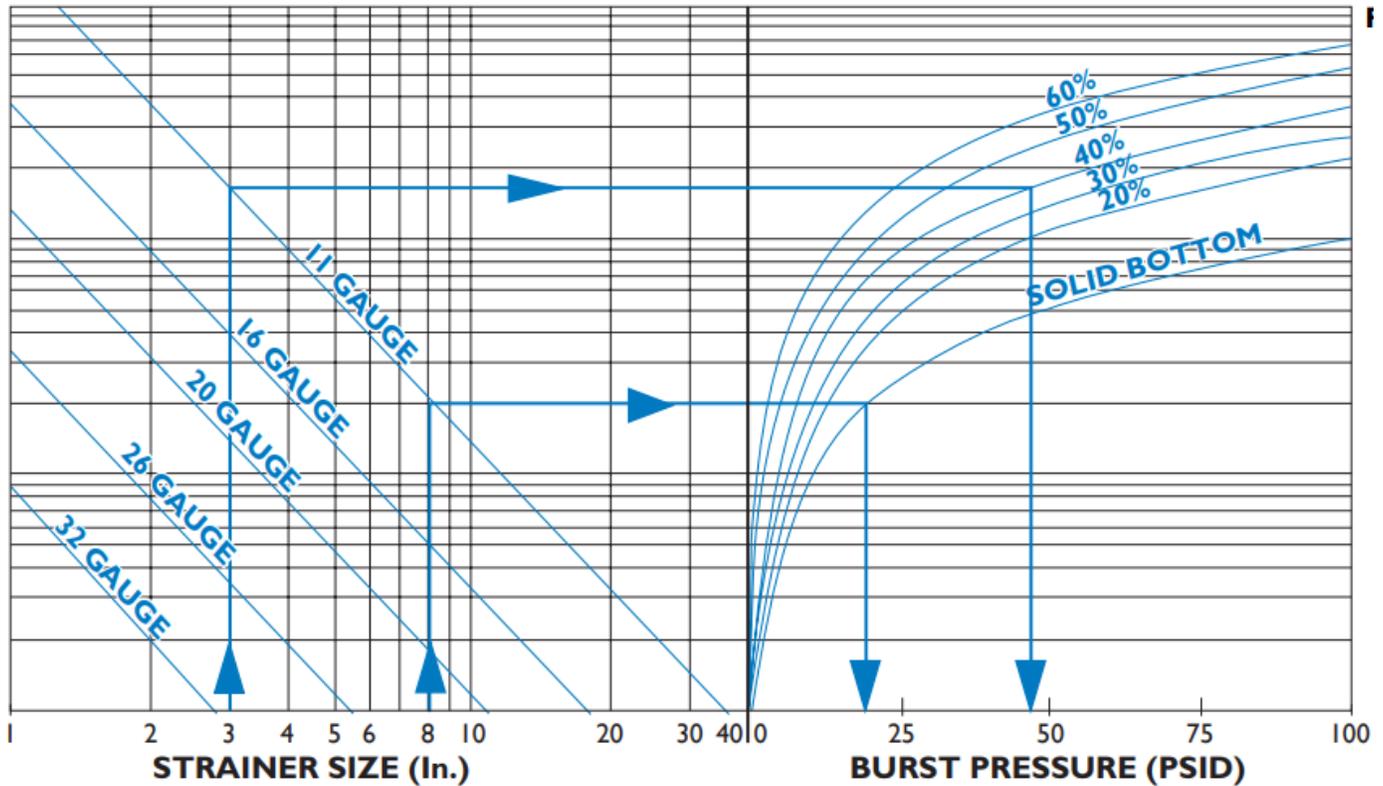
90 Series | Fabricated Basket Strainers

- Carbon or Stainless Steel
- Flanged or Butt Weld
- Sizes from 2" to 36"



SCREEN BURST PRESSURE

Basket and Duplex Basket Strainers



NOTES:

- The above chart is to be used for strainers manufactured from perforated plate and is based on the formula below
- The above chart is based on standard dimensions. Higher burst pressure ratings are available. Please contact factory.
- The above chart is based on a screen material of stainless steel. No safety factor is incorporated. It is the responsibility of the user to determine an acceptable safety factor.
- See the Screen Openings chart for % Open Area's of standard perforated plate.

$$t = d \sqrt{\frac{0.3P}{S}}$$

- t = Thickness of perforated plate, in.
- d = Basket Diameter, in.
- P = Burst Pressure, psi
- S = Reduced allowable stress, psi

EXAMPLE 1

- Strainer Size:** 8"
- Basket Type:** Perf w/
11 gauge solid
bottom
- Screen Mat'l**
- Open Area:** 20% - 60%

EXAMPLE 2

- Strainer Size:** 3"
- Basket Type:** 11 gauge w/
11 gauge
bottom
- Screen Mat'l**
- Open Area:** 40%

How To Calculate:

- Locate Strainer size.
- Follow vertical line to gauge thickness.
- Follow horizontal line to required perforation open area.
- Follow vertical line downward to read burst pressure.
- Burst pressure equals:
19 psid for EXAMPLE 1 and **44 psid** for EXAMPLE 2

Basket Strainers

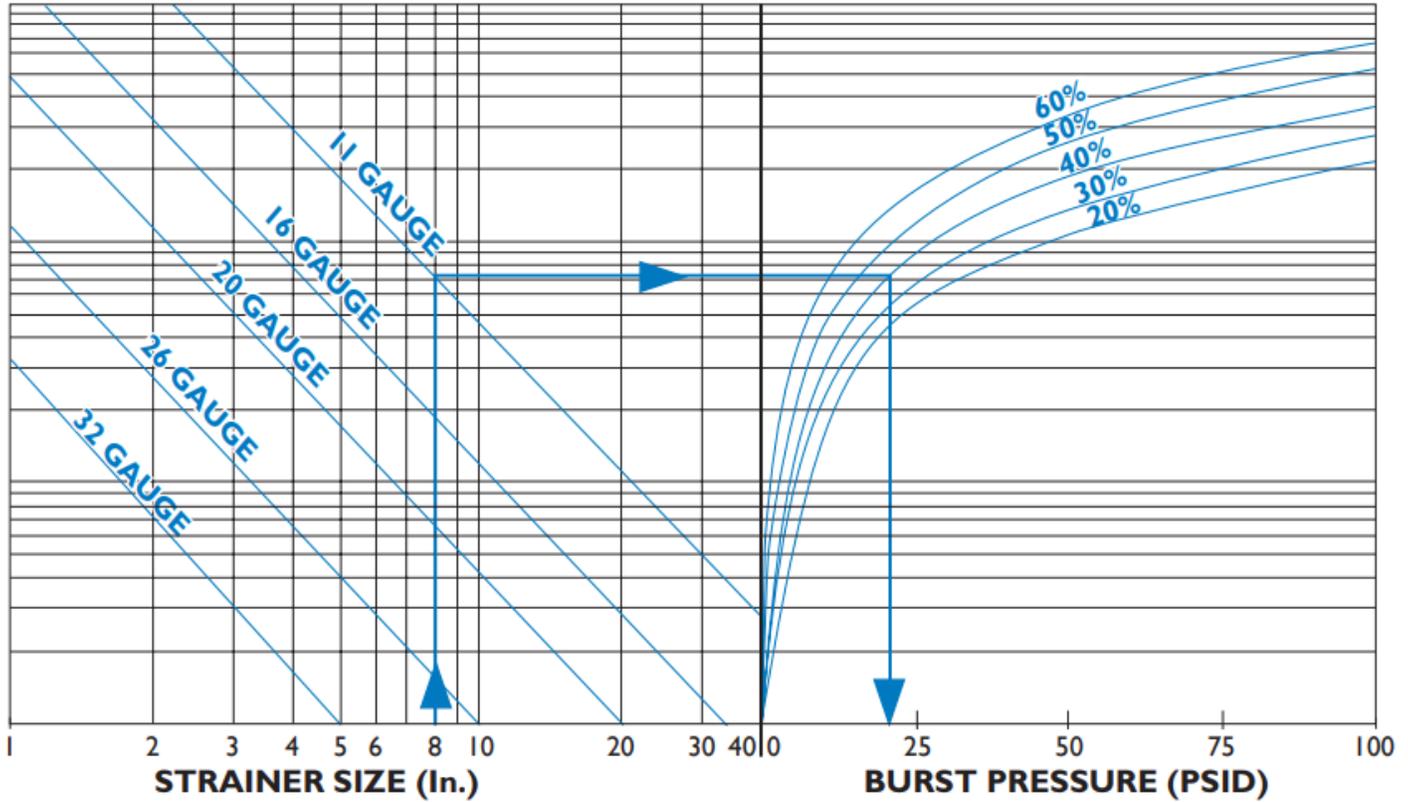
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SCREEN BURST PRESSURE

T Strainers



NOTES:

- The above chart is to be used for strainers manufactured from perforated plate and is based on the formula below
- The above chart is based on standard dimensions. Higher burst pressure ratings are available. Please contact factory.
- The above chart is based on a screen material of stainless steel. No safety factor is incorporated. It is the responsibility of the user to determine an acceptable safety factor.
- See the Screen Openings chart for % Open Area's of standard perforated plate.

$$t = d \sqrt{\frac{0.3P}{S}}$$

t = Thickness of perforated plate, in.
d = Basket Diameter, in.
P = Burst Pressure, psi
S = Reduced allowable stress, psi

EXAMPLE

Strainer Size: 8"
Basket Type: 11 gauge
Screen Mat'l Open Area: 40%

How To Calculate:

- Locate Strainer size.
- Follow vertical line to gauge thickness.
- Follow horizontal line to required perforation open area.
- Follow vertical line downward to read burst pressure.
- Burst pressure equals **20 psid**.

Basket Strainers

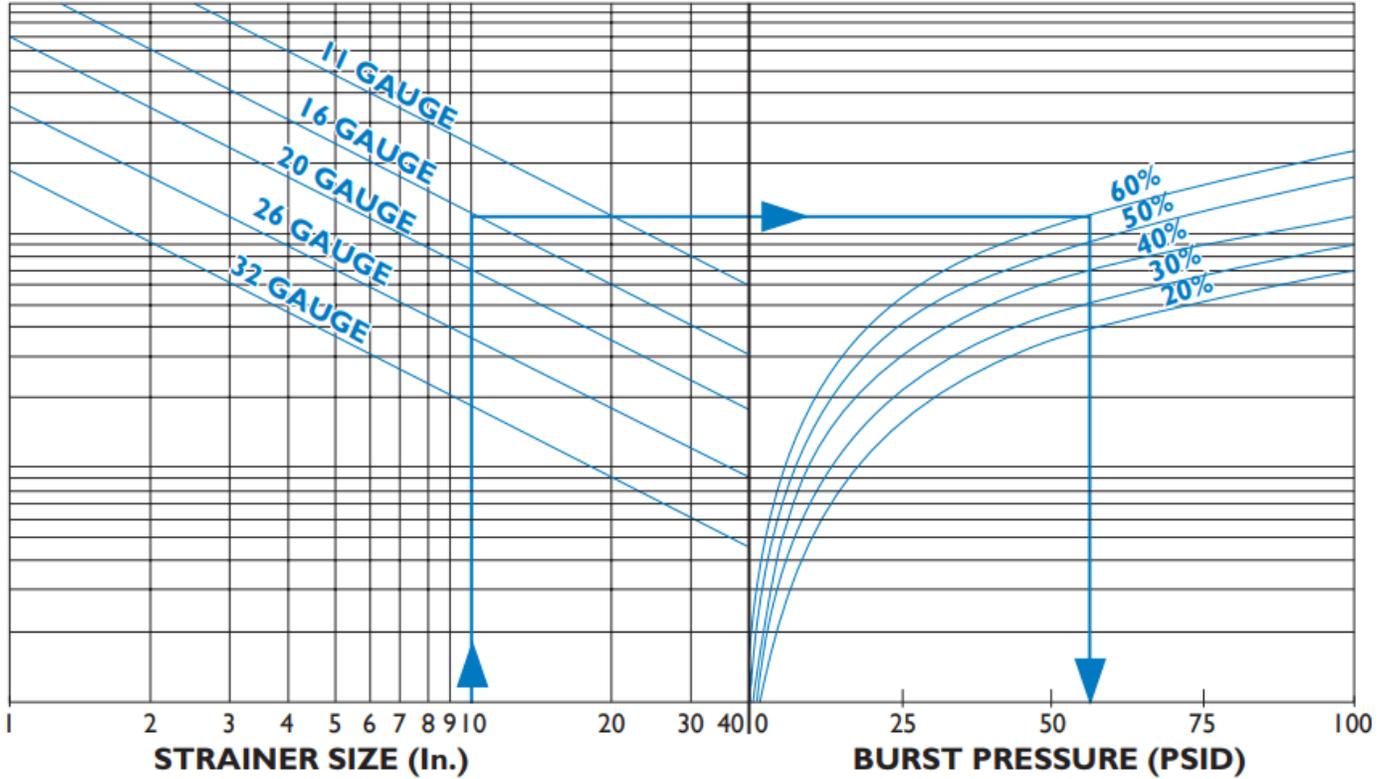
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SCREEN BURST PRESSURE

Y Strainers



NOTES:

- The above chart is to be used for strainers manufactured from perforated plate and is based on the formula below
- The above chart is based on standard dimensions. Higher burst pressure ratings are available. Please contact factory.
- The above chart is based on a screen material of stainless steel. No safety factor is incorporated. It is the responsibility of the user to determine an acceptable safety factor.
- See the Screen Openings chart for % Open Area's of standard perforated plate.

$$P = \frac{St}{R - 0.4t}$$

P = Burst pressure, psi
S = Reduced allowable stress, psi
t = Thickness of perforated plate, in
R = Outside radius of screen, in

EXAMPLE

Strainer Size: 10"
Basket Type: 16 gauge
Screen Mat'l Open Area: 60%

How To Calculate:

- Locate Strainer size.
- Follow vertical line to gauge thickness.
- Follow horizontal line to required perforation open area.
- Follow vertical line downward to read burst pressure.
- Burst pressure equals **56 psid**.

Basket Strainers

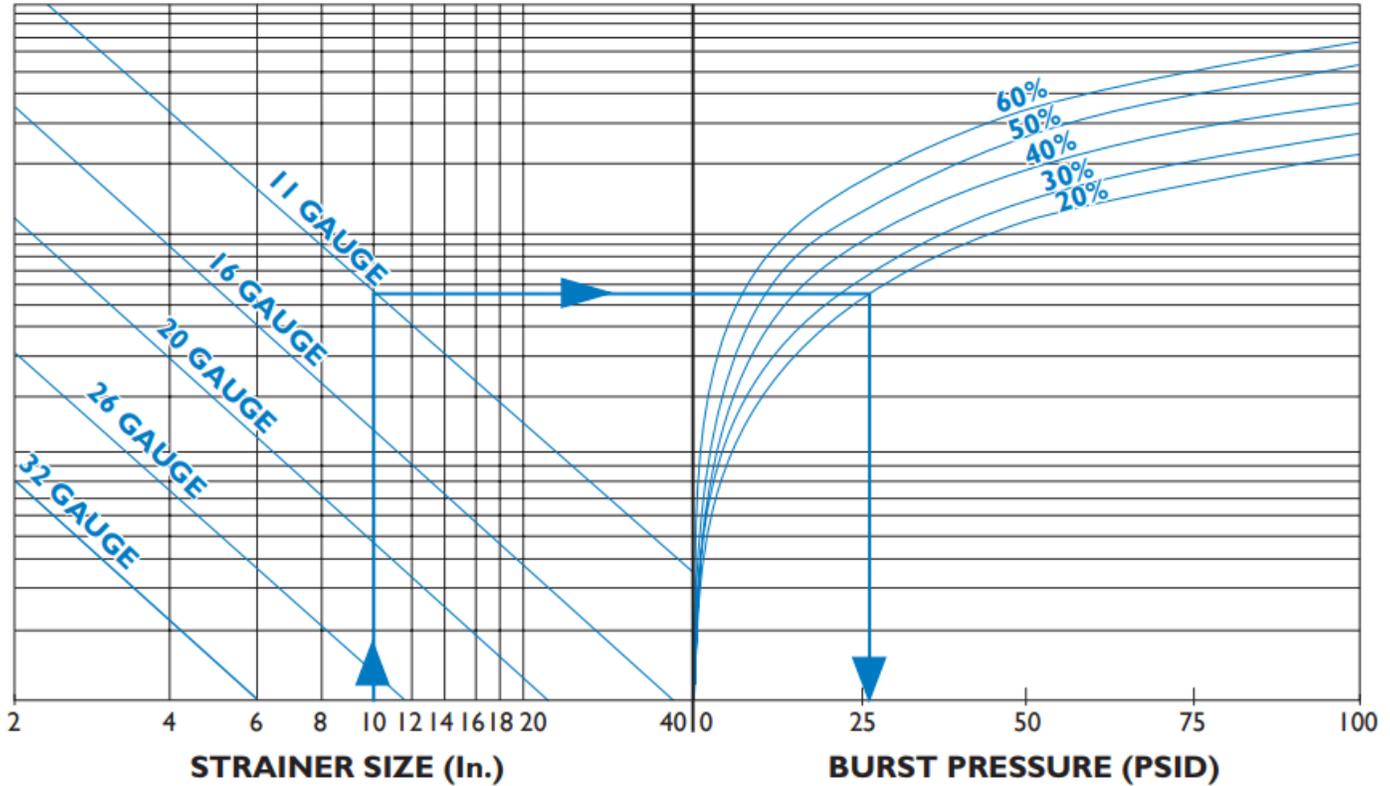
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- Sizes from 2" to 36"



SCREEN BURST PRESSURE

Temporary Basket Strainers



NOTES:

- The above chart is to be used for strainers manufactured from perforated plate and is based on the formula below
- The above chart is based on standard dimensions. Higher burst pressure ratings are available. Please contact factory.
- The above chart is based on a screen material of stainless steel. No safety factor is incorporated. It is the responsibility of the user to determine an acceptable safety factor.
- See the Screen Openings chart for % Open Area's of standard perforated plate.

$$t = d \sqrt{\frac{0.3P}{S}}$$

t = Thickness of perforated plate, in.
d = Dimension B (see strainer sizing), in.
P = Burst Pressure, psi
S = Reduced allowable stress, psi

EXAMPLE

Strainer Size:	10"
Basket Type:	11 gauge
Screen Mat'l Open Area:	20%

How To Calculate:

- Locate Strainer size.
- Follow vertical line to gauge thickness.
- Follow horizontal line to required perforation open area.
- Follow vertical line downward to read burst pressure.
- Burst pressure equals **27 psid**.

Basket Strainers

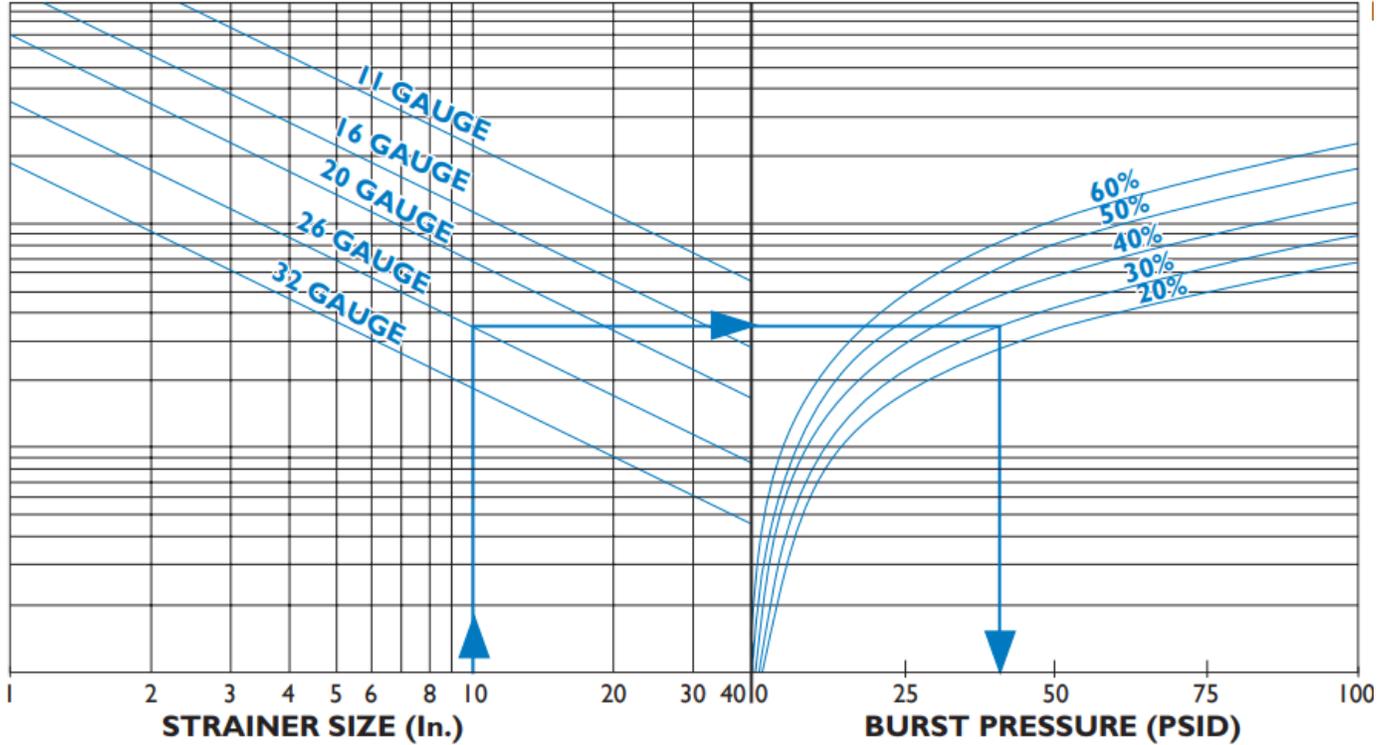
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SCREEN BURST PRESSURE

Conical Strainers



NOTES:

- The above chart is to be used for strainers manufactured from perforated plate and is based on the formula below
- The above chart is based on standard dimensions. Higher burst pressure ratings are available. Please contact factory.
- The above chart is based on a screen material of stainless steel. No safety factor is incorporated. It is the responsibility of the user to determine an acceptable safety factor.
- See the Screen Openings chart for % Open Area's of standard perforated plate.

$$P = \frac{2St \cos \alpha}{D + 1.2t \cos \alpha}$$

- t** = Thickness of perforated plate, in.
- d** = Dimension B (see strainer sizing), in.
- P** = Burst Pressure, psi
- S** = Reduced allowable stress, psi
- α** = 15 degree

EXAMPLE

- Strainer Size:** 10"
- Basket Type:** 26 gauge
- Screen Mat'l Open Area:** 30%

How To Calculate:

- Locate Strainer size.
- Follow vertical line to gauge thickness.
- Follow horizontal line to required perforation open area.
- Follow vertical line downward to read burst pressure.
- Burst pressure equals **41 psid**.



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FABRICATED STRAINER SCREEN EFFECTIVE AREAS

Basket Strainers | 2" to 24"

Figure 7

PIPE SIZE (IN)	PERF. DIAMETER (IN)	NOM. AREA OF SCH 40/STD. PIPE (IN ²)	GROSS SCREEN AREA (IN ²)	FREE AREA (IN ²)	RATIO FREE AREA TO PIPE AREA (OAR)
2	1/8"	3.36	215	86	25.6
3	1/8"	7.39	265	106	14.3
4	1/8"	12.73	265	106	8.3
5	1/8"	20.01	380	152	7.6
6	1/8"	28.89	560	224	7.8
8	1/8"	50.03	570	228	4.6
10	1/8"	78.85	910	364	4.6
12	1/8"	113.10	1300	520	4.6
14	3/16"	140.50	1600	640	4.6
16	3/16"	185.66	1830	732	3.9
18	3/16"	237.10	2290	916	3.9
20	3/16"	294.83	2800	1120	3.8
24	3/16"	429.13	4090	1636	3.8

Duplex Basket Strainers | 2" to 24"

Figure 8

PIPE SIZE (IN)	PERF. DIAMETER (IN)	NOM. AREA OF SCH 40/STD. PIPE (IN ²)	GROSS SCREEN AREA (IN ²)	FREE AREA (IN ²)	RATIO FREE AREA TO PIPE AREA (OAR)
2	1/8"	3.36	215	86	25.6
3	1/8"	7.39	265	106	14.3
4	1/8"	12.73	265	106	8.3
5	1/8"	20.01	380	152	7.6
6	1/8"	28.89	560	224	7.8
8	1/8"	50.03	570	228	4.6
10	1/8"	78.85	910	364	4.6
12	1/8"	113.10	1300	520	4.6
14	3/16"	140.50	1600	640	4.6
16	3/16"	185.66	1830	732	3.9
18	3/16"	237.10	2290	916	3.9
20	3/16"	294.83	2800	1120	3.8
24	3/16"	429.13	4090	1636	3.8

OAR = Free Screen Area / Inlet Area

Free Screen Area = Opening % x Gross Screen Area

Values shown are approximate. Consult factory for exact ratios.



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- Sizes from 2" to 36"



FABRICATED STRAINER SCREEN EFFECTIVE AREAS

T Strainers | 2" to 24"

Figure 9

PIPE SIZE (IN)	PERF. DIAMETER (IN)	NOM. AREA OF SCH 40/STD. PIPE (IN ²)	GROSS SCREEN AREA (IN ²)	FREE AREA (IN ²)	RATIO FREE AREA TO PIPE AREA (OAR)
2	1/8"	3.36	22	9	2.6
3	1/8"	7.39	40	16	2.2
4	1/8"	12.73	58	23	1.8
5	1/8"	20.01	82	33	1.6
6	1/8"	28.89	105	42	1.5
8	1/8"	50.03	167	67	1.3
10	1/8"	78.85	235	94	1.2
12	1/8"	113.10	330	132	1.2
14	3/16"	140.50	420	168	1.2
16	3/16"	185.66	510	204	1.1
18	3/16"	237.1	640	256	1.1
20	3/16"	294.83	780	312	1.1
24	3/16"	429.13	1060	424	1.0

Y Basket Strainers | 2" to 24"

Figure 10

PIPE SIZE (IN)	PERF. DIAMETER (IN)	NOM. AREA OF SCH 40/STD. PIPE (IN ²)	GROSS SCREEN AREA (IN ²)	FREE AREA (IN ²)	RATIO FREE AREA TO PIPE AREA (OAR)
2	1/8"	3.36	39	16	4.6
3	1/8"	7.39	77	31	4.2
4	1/8"	12.73	135	54	4.2
5	1/8"	20.01	160	64	3.2
6	1/8"	28.89	215	86	3.0
8	1/8"	50.03	375	150	3.0
10	1/8"	78.85	545	218	2.8
12	1/8"	113.10	785	314	2.8
14	3/16"	140.50	900	360	2.6
16	3/16"	185.66	1210	484	2.6
18	3/16"	237.1	1560	625	2.6
20	3/16"	294.83	1950	780	2.6
24	3/16"	429.13	2765	1106	2.6

OAR = Free Screen Area / Inlet Area

Free Screen Area = Opening % x Gross Screen Area

Values shown are approximate. Consult factory for exact ratios.

Basket Strainers

90 Series | Fabricated Basket Strainers

- Carbon or Stainless Steel
- Flanged or Butt Weld
- Sizes from 2" to 36"



INSTALLATION AND MAINTENANCE INSTRUCTIONS

Strainer installation instructions

- Ensure all machined surfaces are free of defects and that the inside of the strainer is free of foreign objects.
- For horizontal and vertical pipelines, the strainer should be installed so that the blow-down drain connection is pointed downward.
- For flanged end strainers, the flange bolting should be tightened gradually in a back and forth clockwise motion. Threaded end strainers should use an appropriate sealant.
- Once installed, increase line pressure gradually and check for leakage around joints.
- If the strainer is supplied with a start-up screen, monitor pressure drop carefully.

Screen removal instructions

- Drain piping
- Vent line to relieve pressure.
- Loosen cover and open to access screen.
- Remove, clean and replace screen in original position (Note: In some instances, a high pressure water jet or steam may be required for effective cleaning)
- Inspect cover gasket for damage. If necessary, replace. (Note: If spiral wound gaskets have been used, they must be replaced and can not be used again)
- Tighten cover. The strainer is ready for line startup.

CAUTION SHOULD BE TAKEN DUE TO POSSIBLE EMISSION OF PROCESS MATERIAL FROM PIPING. ALWAYS ENSURE NO LINE PRESSURE EXISTS WHEN OPENING COVER

Maintenance instructions

For maximum efficiency, determine the length of time it takes for the pressure drop to double that in the clean condition. Once the pressure drop reaches an unacceptable value, shut down line and follow the "Screen Removal Instructions" above. A pressure gauge installed before and after the strainer in-line will indicate pressure loss due to clogging and may be used to determine when cleaning is required.

Trouble shooting guides and diagnostic techniques

- After pressurizing, inspect cover and other joints for leakage. Gasket replacement or cover tightening is necessary if leakage occurs.
- If the required filtration is not taking place, ensure the screen is installed in the correct position, that being flush to the screen seating surfaces.

WARNING

This product operates in pipelines or with equipment that carries fluids and/or gasses at elevated temperatures and pressures. Caution should be taken to make sure that this equipment is installed correctly and inspected regularly. Caution should also be taken to protect personnel from fluid or gas leakage.