



# HPI SERIES

Cartridge Filter Housing  
ASME Design  
Universal



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- B. Media Replacement Components
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# HPI SERIES

## Installation and Operation Manual

### **WARNING:**

Please read installation, operation manual, and media installation/replacement instructions prior to operating your HPI Fil-Trek vessel.

Improper use of this model can result in personal injury and property damage.

### FIL-TREK CORPORATION

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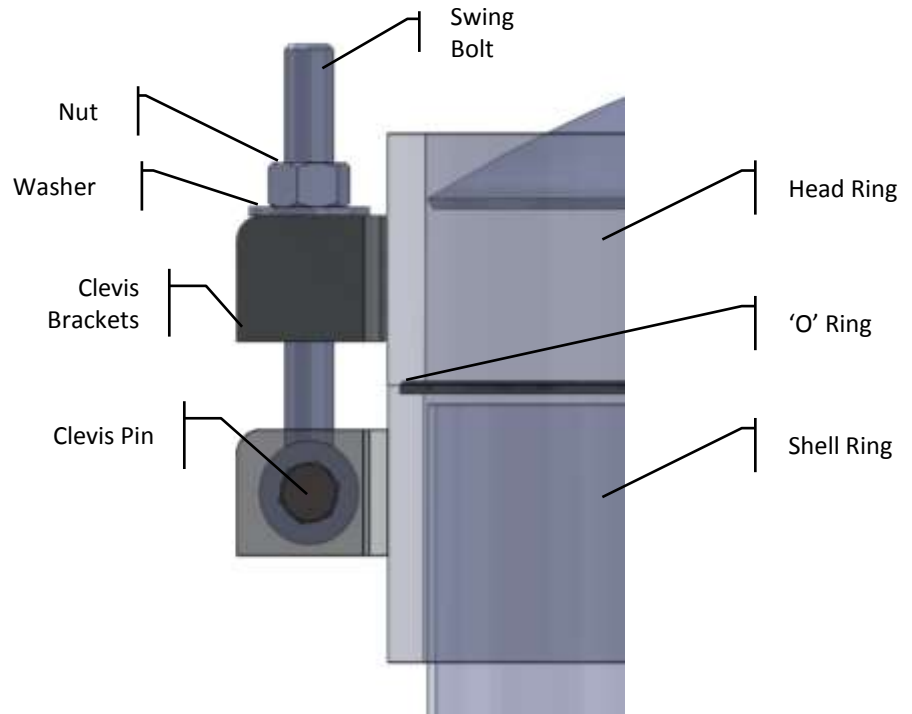
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## A) SHUT DOWN AND COVER REMOVAL

### SWING BOLT CLOSURE



**Operator Warning:** Do not attempt to open the filter housing while the inlet/outlet valves are open, or while the filter housing contains pressure.

1. Inlet and/or pressure inlet valve must always be closed first.
2. Shut off outlet and/or discharge side valve(s).
3. Any pressure, which may be in the filter housing after the inlet and outlet valves have been closed, should be vented before attempting to open the filter housing. Care should be taken to keep face and hands protected and clear of filter vessel while venting the filter housing.
4. Drain the filter housing by opening the side and bottom drain valves. The dirty drain is located on the side of the HPI Series filter housing and the clean drain is located on the bottom of the vessel.

**CAUTION:** Do not, at any time remove or loosen the swing bolts before draining. Failure to drain the vessel can result in pressurized fluid being trapped in the vessel. Fluid may spray out when the swing bolts are loosened causing personal injury or damage to equipment.

5. Open the air vent to relieve the housing pressure.
6. Loosen the cover nuts (eye or hex) in an alternate diagonal pattern.
7. A head lift with a hand wheel is standard on all vessels that are greater than 12" diameter or have a cover weighing more than 30lbs. Make sure to raise the cover high enough to clear the cartridge compression springs and guide pin.

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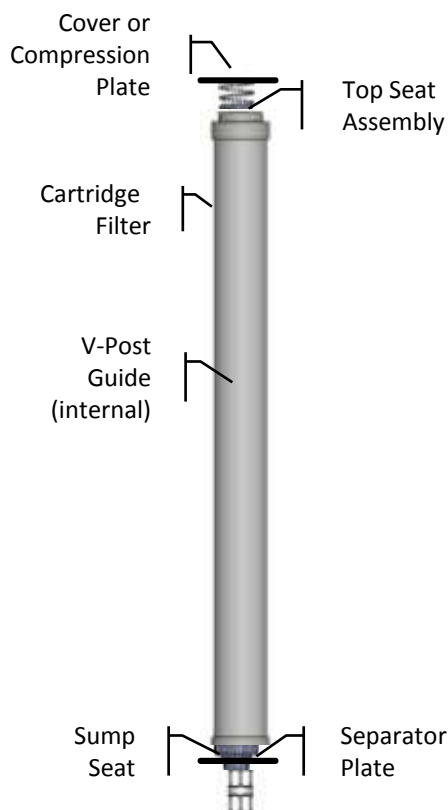
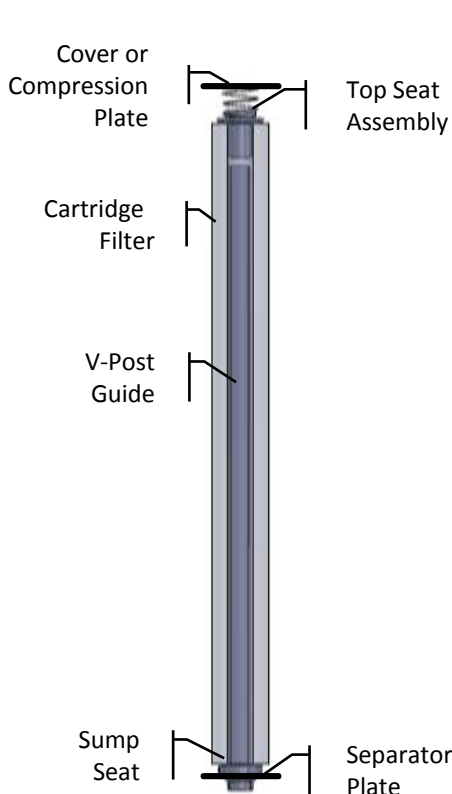
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# B) MEDIA REPLACEMENT COMPONENTS

## Double Open End Cartridge (E1) and Double Open End with Gaskets (E2) and Double Open End w/ Extension Core (E3)

Fil-Trek Corp. utilizes filter cartridges ranging in size from 10", 20", 30" and 40" long. For maximum filtration efficiency, Fil-Trek recommends that cartridges should be replaced once a 15 PSI pressure drop is reached due to dirty cartridges. Failure to do so may result in damage to the filter cartridge and/or housing.

1. After the cover is removed, lift the top seat assemblies off the cartridges.
2. Remove and discard the worn Fil-Trek cartridges.
3. Inspect the V-posts for any defects. It is only necessary to remove the V-posts if they are damaged.
4. Clean and inspect filter housing interior and all components.
5. Inspect the sump seat assembly.
6. Slide new Fil-Trek cartridges onto the V-post.
7. Install top seat assemblies to each cartridge. Compressions springs must be leveled.



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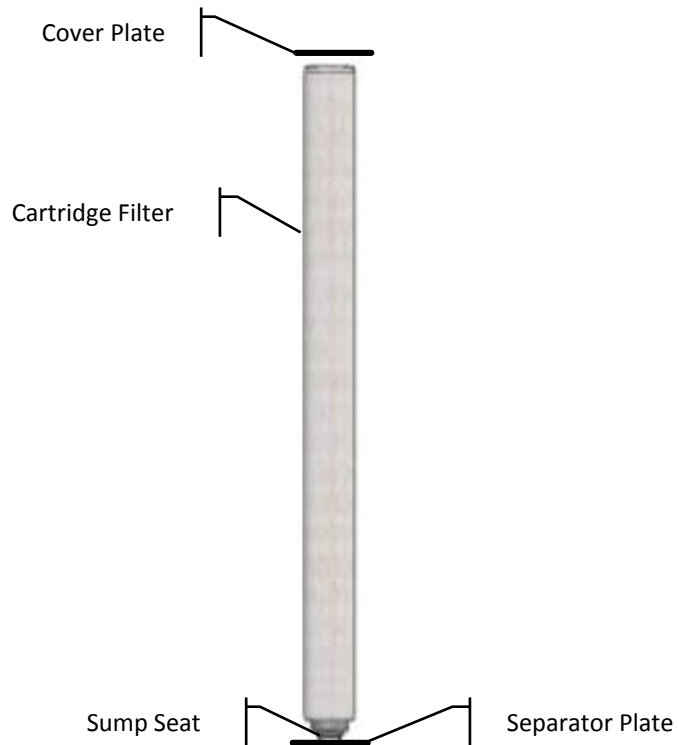
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## Single Open End Cartridge w/ Flat Top and 222 (E4) and Single Open End Cartridge w/ Flat Top and 226 (E6)

Fil-Trek Corp. utilizes filter cartridges ranging in size from 10", 20", 30" and 40" long. For maximum filtration efficiency, Fil-Trek recommends that cartridges should be replaced once a 15 PSI pressure drop is reached due to dirty cartridges. Failure to do so may result in damage to the filter cartridge and/or housing.

1. After the cover is removed, remove and discard the worn Fil-Trek cartridges.
2. Single open end (SOE) cartridges with 222 O-Rings/226 O-Rings do not require v-post or top spring assemblies. Simply pull the cartridges from the bottom sump seat.
3. Clean and inspect filter housing interior and all components.
4. Inspect the sump seat assembly.
5. Press fit the new SOE cartridges into the bottom sump seat.



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**THE WARRANTY IS VOID IF ANY OF THE SPARE PARTS ARE NOT SUPPLIED  
BY FIL-TREK CORPORATION OR ONE OF ITS DIVISIONS.**

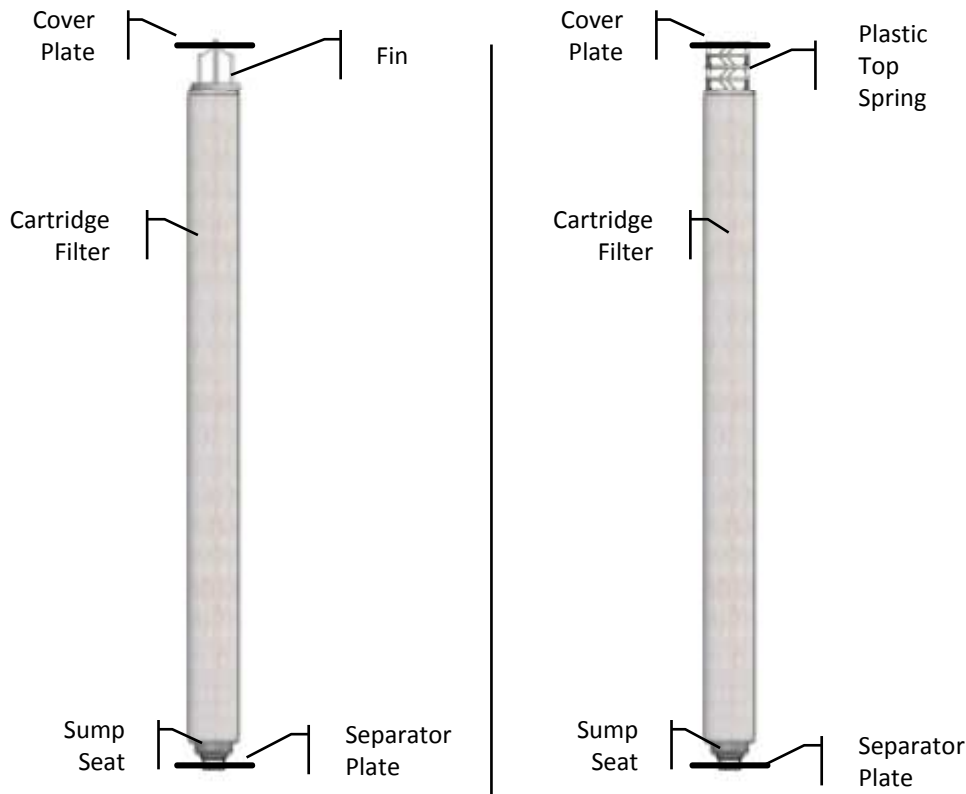
# Single Open End Cartridge w/ Fin Top and 222 (E5) and Single Open End Cartridge w/ Fin Top and 226 (E7) and Single Open End Cartridge w/ Spring and 222 (E8)

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1. After the cover is removed, remove and discard the worn Fil-Trek cartridges.
2. Single open end (SOE) cartridges with 222 O-Rings/226 O-Rings do not require v-post or top spring assemblies. Simply pull the cartridges from the bottom sump seat.
3. Clean and inspect filter housing interior and all components.
4. Inspect the sump seat assembly.
5. Press fit the new SOE cartridges into the bottom sump seat and ensure top fins are aligned with holes in cover plate.



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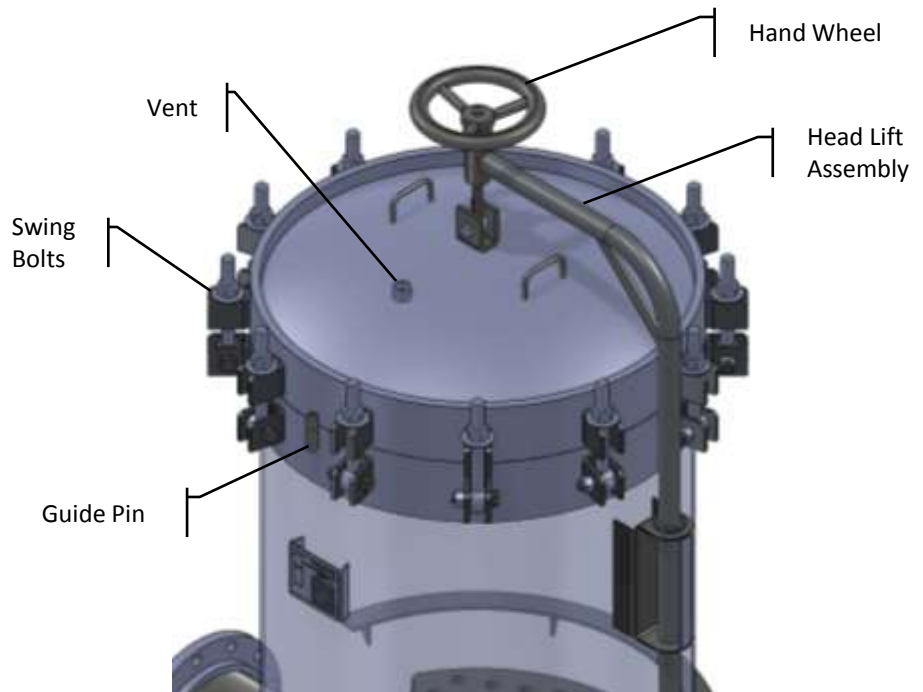
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## C) COVER REPLACEMENT AND START-UP



1. Clean and inspect the gasket seating surface. Re-lubricate the gasket heavily with petroleum jelly.
2. Swing bolts and nuts should be cleaned, inspected and lubricated.
3. Position the cover over the filter body and align the clevis bracket notches with the swing bolts. If your HPI Series vessel has a domed top head there will be a guide pin, which will assist with aligning the cover into place. After the cover is properly aligned, turning the hand wheel, in a counterclockwise motion, will lower the cover.
4. After the cover is lowered into place, position the swing bolts to the cover and install the nuts (hex or eye).
5. Tighten the nuts by following the torque procedure.
6. Close the drain valve and open the vent valve or plug.
7. Open the inlet valve and allow the vessel to fill slowly.
8. When air is expelled from the vessel and liquid begins to bleed from the vent, close the vent valve.
9. Open the outlet valve(s).

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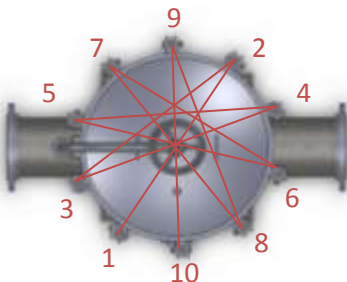
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## TORQUE PROCEDURE

The torque procedure is as follows:

1. Bolts must be all be snug tight before starting.
2. Apply the starting torque, shown below working in a star pattern.

| BOLT SIZE | STARTING TORQUE |
|-----------|-----------------|
| 1/2"      | 20 ft-lbs.      |
| 5/8"      | 30 ft-lbs.      |
| 3/4"      | 40 ft-lbs.      |
| 1"        | 50 ft-lbs.      |
| 1 1/8"    | 75 ft-lbs.      |



3. Apply an additional 20ft-lbs of torque working in the same star pattern
4. Bring the vessel up to working pressure.
5. If the vessel begins to leak from the seal, relieve the pressure by 25% from where the pressure vessel began to leak. After the pressure has been dropped add additional 15ft-lb increments in the same star pattern until the unit is sealed. Do not exceed the specified maximum value of torque shown below and do not over torque the vessel to the point of bending the vessel's washers.

| BOLT SIZE | MAXIMUM TORQUE |
|-----------|----------------|
| 1/2"      | 100 ft-lbs.    |
| 5/8"      | 150 ft-lbs.    |
| 3/4"      | 200 ft-lbs.    |
| 1"        | 250 ft-lbs.    |
| 1 1/8"    | 300 ft-lbs.    |

## TROUBLESHOOTING

If cover is still leaking after following the above torque procedure:

1. Remove the cover and inspect the O-Ring.
2. Make sure O-Ring is clean, not twisted, pinched or damaged and well lubricated.
3. Make sure mating faces are clean and undamaged.
4. If problem persists, contact Fil-Trek.

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## D) WARRANTY

Seller warrants that the items sold hereunder shall be free from defects in material or workmanship for a period of *12 MONTHS AFTER STARTUP* or *18 MONTHS AFTER THE DATE OF SHIPMENT* from Fil-trek Corporation or one of its divisions, whichever comes first. This warranty comprises the sole and entire warranty pertaining to items provided hereunder. Seller makes no other warranty, guarantee, or representation of any kind whatsoever. All other warranties, including but not limited to, merchantability and fitness for purpose, whether express, implied, or arising by operation of law, trade usage, or course of dealing, are hereby disclaimed.

Notwithstanding the foregoing, there are no warranties whatsoever on items built or acquired wholly or partially, to buyer's designs or specifications.

Limitation of Remedy: Seller's liability arising from or in any way connected with the items sold or this contract shall be limited exclusively to repair or replacement of the items sole or refund of the purchase price by buyer, at seller's sole option. In no event shall seller be liable for any incidental, consequential, or special damages of any kind or nature whatsoever, including but not limited to lost profits arising from or in any way connected with this agreement or items sold hereunder, whether alleged to arise from breach of contract, express or implied warranty, or in tort, including without limitation, negligence, failure to warn or strict liability.

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# E) SPARE PARTS LIST

SERIAL NUMBER \_\_\_\_\_

MODEL NUMBER \_\_\_\_\_

QTY \_\_\_\_\_

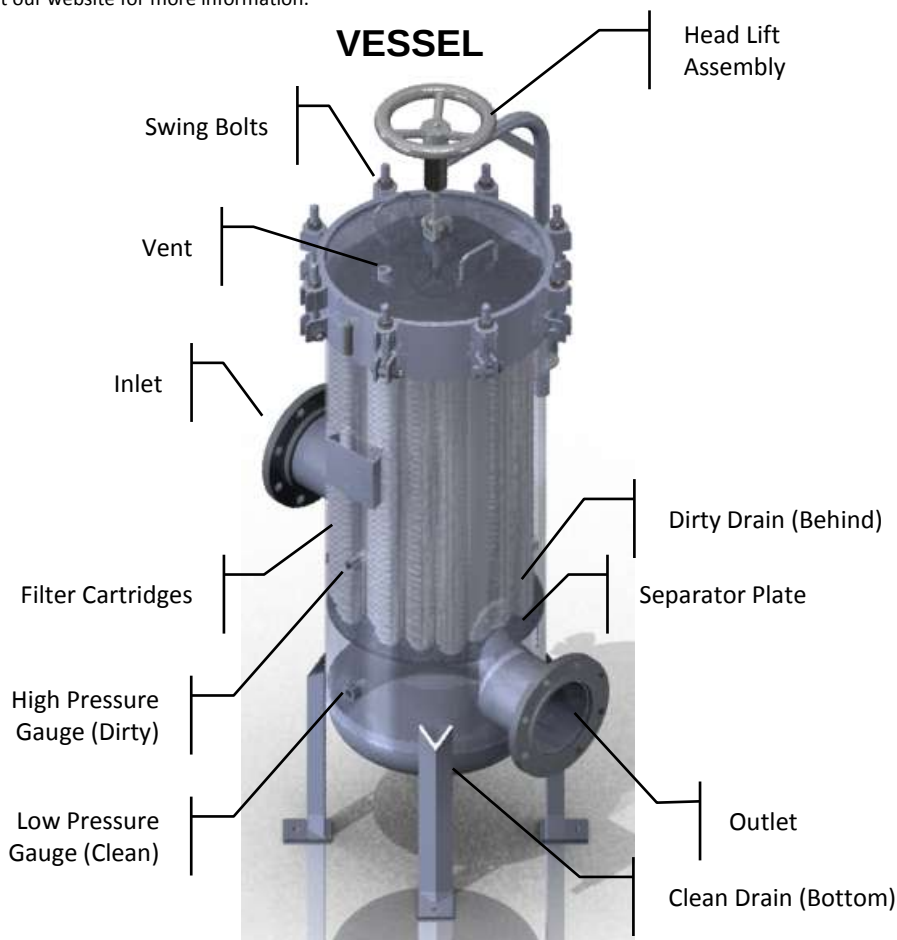
CUSTOMER \_\_\_\_\_

YEAR BUILT \_\_\_\_\_

| PART NUMBER | DESCRIPTION | QTY REQUIRED PER UNIT | QTY TO ORDER |
|-------------|-------------|-----------------------|--------------|
|-------------|-------------|-----------------------|--------------|

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Note: HPI Series housings accept universal size 10", 20", 30" and 40" filters.  
Please visit our website for more information.



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**FOR SPARE PARTS INQUIRIES OR FOR A DETAILED DRAWING OF YOUR HOUSING, PLEASE CONTACT FIL-TREK DIRECTLY.**