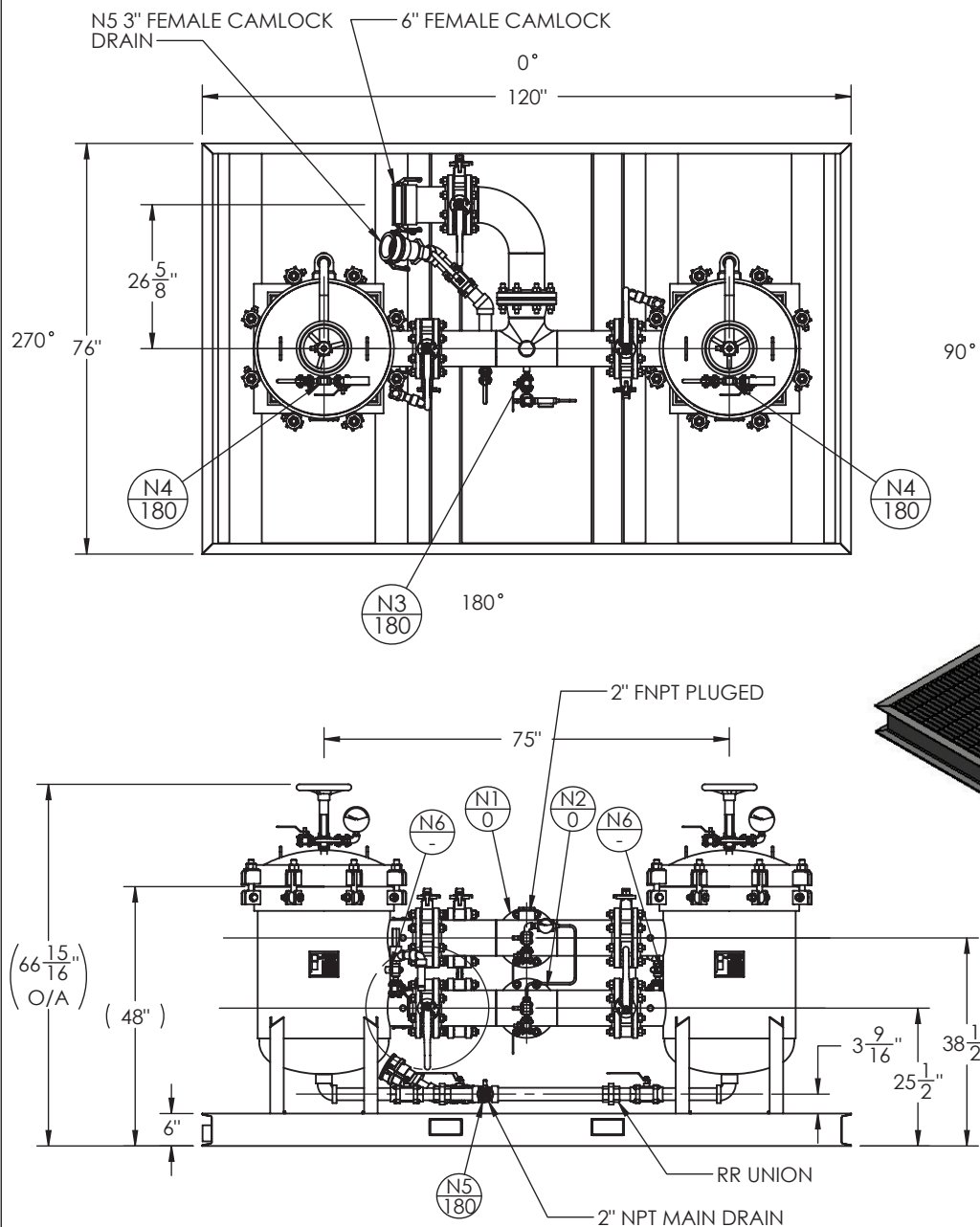




NOTES:

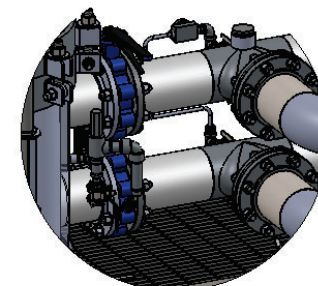
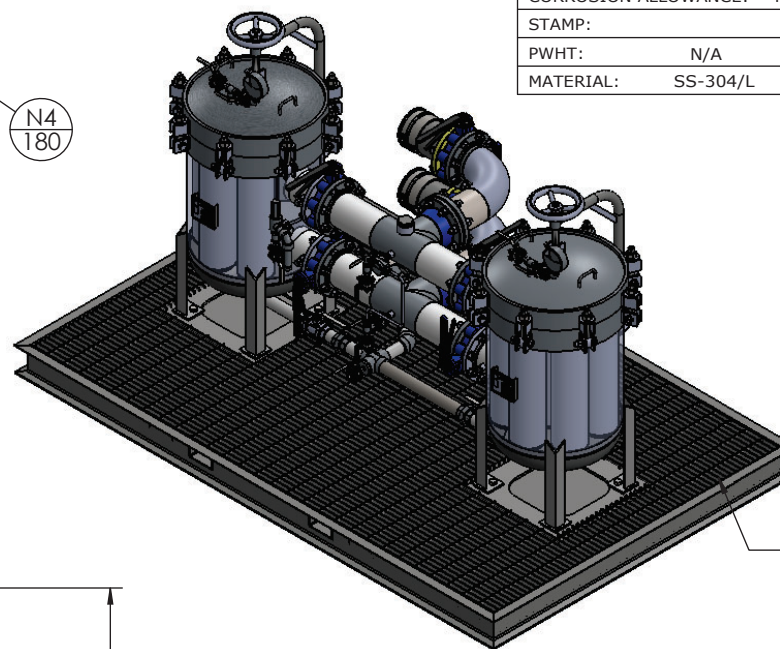
1. DRY WEIGHT: 2767 LBS
2. FLOODED WEIGHT: 3700 LBS
3. SHIPPING WEIGHT: 2800 LBS
4. VESSEL VOLUME: 7.1 C.F. /VESSEL
5. EACH VESSEL WILL HOUSE (QTY=7) SIZE 2 FILTER BASKETS (14 TOTAL)
6. ISOLATIONS BUTTERFLY VALVES. CS BODY W/ SS316 TRIM, BUNA SEALS.
7. CARBON STEEL SKID WITH CONTAINMENT. BLACK EPOXY COATING.
8. AB CRN# U6747.2C

INLET/OUTLET CHANGE-OUT OPTIONS:

1. 6"X6" NPT FEMALE CAMLOCK
2. 6"X4" NPT FEMALE CAMLOCK
3. 6"X3" NPT FEMALE CAMLOCK

NOZZLE SCHEDULE			
MARK	QTY	SIZE / RATING	DESCRIPTION
N1	1	6" 150# RFSO	INLET
N2	1	6" 150# RFSO	OUTLET
N3	2	1/2" 3000# NPT	PRESSURE GAUGE
N4	2	1/2" 3000# NPT	VENT
N5	2	2" 3000# NPT	CLEAN DRAIN
N6	2	1/2" 3000# NPT	DIRTY DRAIN

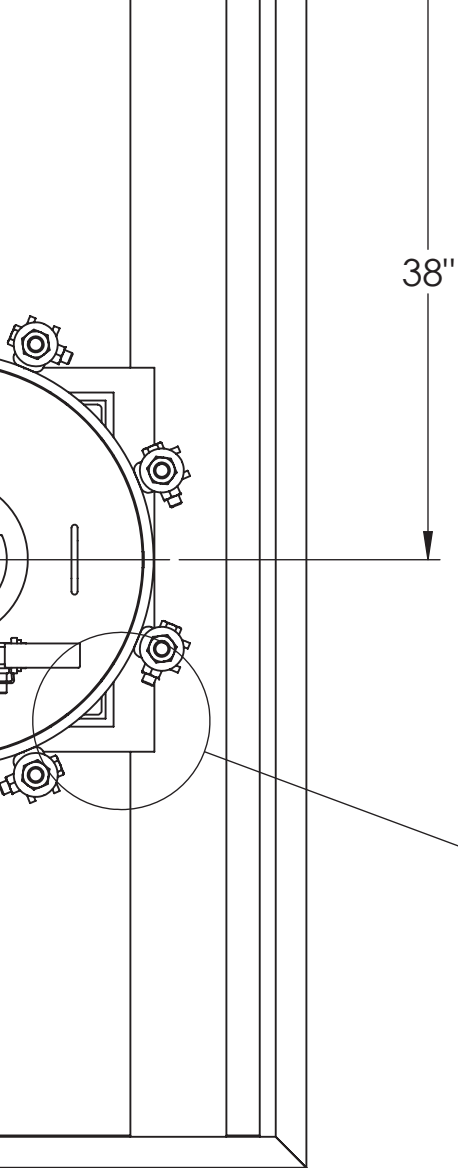
VESSEL DESIGN CONDITIONS			
CODE: ASME SECTION VIII DIV. 1, 2013 EDITION			
M.A.W.P.:	150 PSI @ 250°F	M.D.M.T.:	-20° F @ 150 PSI
M.A.E.P.:	15 PSI @ 250°F		
CORROSION ALLOWANCE:	NONE	HYDROTEST PRESS:	195 PSI
STAMP:		SERVICE:	NON LETHAL
PWHT:	N/A	RADIOGRAPHY:	N/A
MATERIAL:	SS-304/L	GASKET:	BUNA-N



PSV WITH DRAIN DOWN.

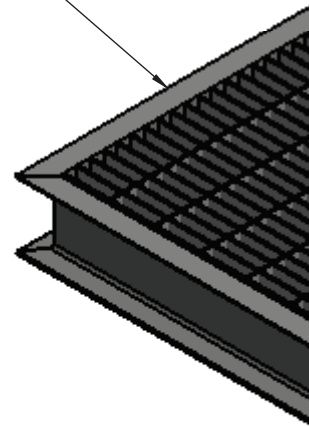
SERRATED BAR GRATING IS TACKED WELDED TO SKID

 THIRD ANGLE PROJECTION		 Fil-Trek 70 Fleming Drive Cambridge, Ontario N1T 2B1 Canada		FIL-TREK CORPORATION Phone: (519) 623-7448 Fax: (519) 623-8807 Email: info@fil-trek.com Website: www.fil-trek.com		
TOLERANCES-UNLESS OTHERWISE NOTED						
DECIMAL X = ±.1" XX = ±.02" XXX = ±.005"						
FRACTIONAL ≤24" = ±1/16" >24" = ±1/8"						
ANGULAR = ± 1°						
MAX. MACHINED SURFACE FINISH		125/√	THIS DRAWING IS THE PROPERTY OF 'FIL-TREK CORPORATION' AND MUST NOT BE COPIED OR USED IN ANY WAY DETRIMENTAL TO THE CORPORATION			
		EQUIPMENT:		DUPLEXED BAG FILTER VESSEL (LPD SERIES)		
		MODEL NO:		S4LPD24-142-6F-V2-SK-150		
		CUSTOMER:		FIL-TREK ALBERTA		
PARENT: NEW DESIGN		DRAWN: CR	DATE: 15/09/2015	JOB No.	DWG. No.	REV. No.
		CHK'D: JJJ	SCALE: NTS	V-8190	082-0001-1	0

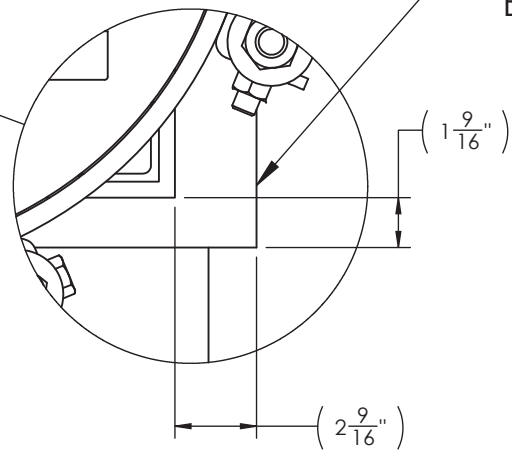


38"

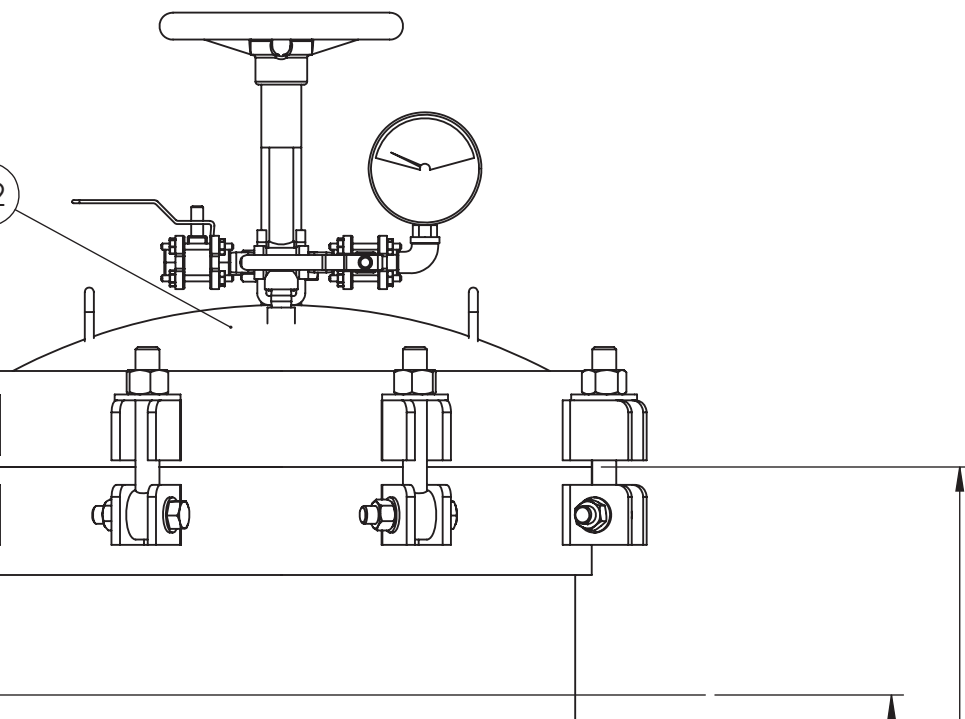
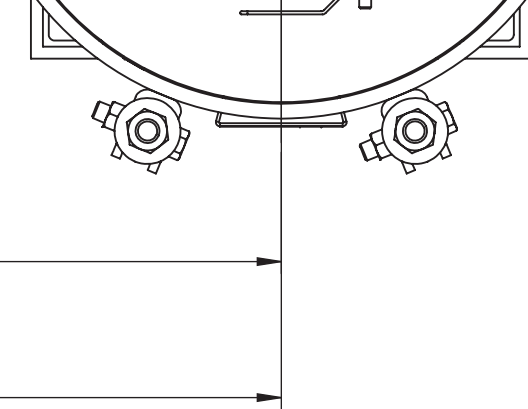
2



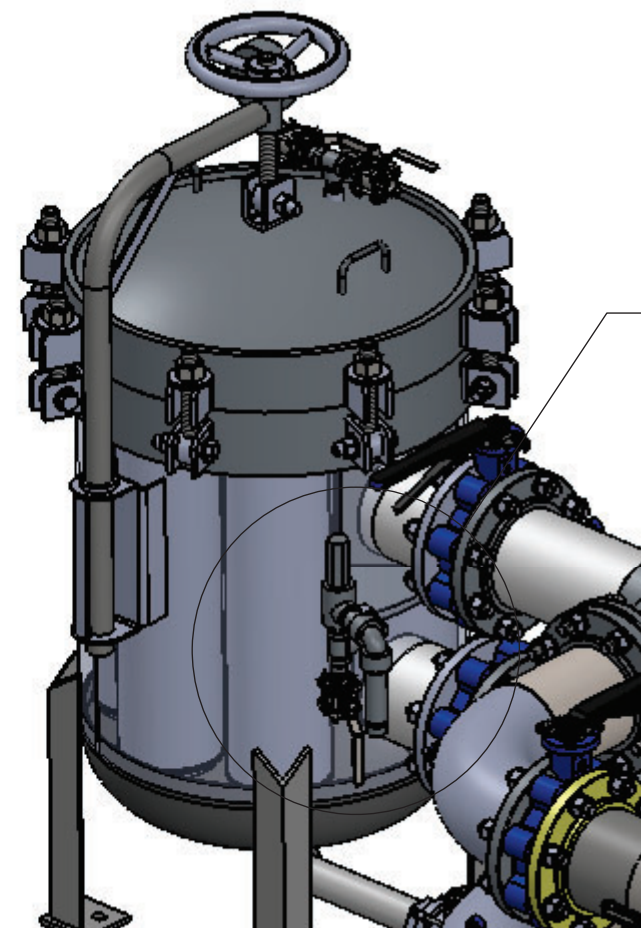
CENTER VESSEL TO PLATE AND BACK WELD
BOLTING BEFORE WELDING TO SKID.

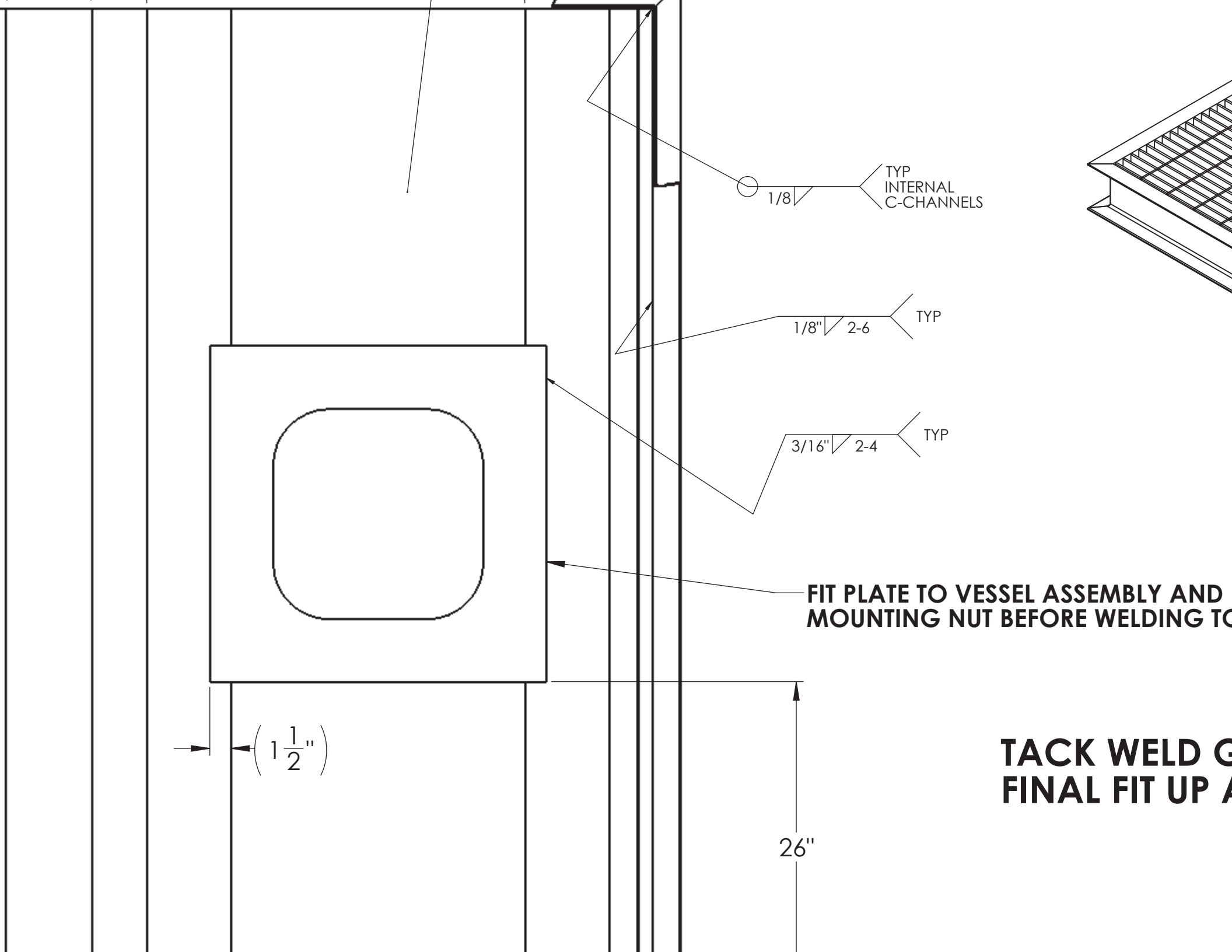


DETAIL B
SCALE 1 : 6

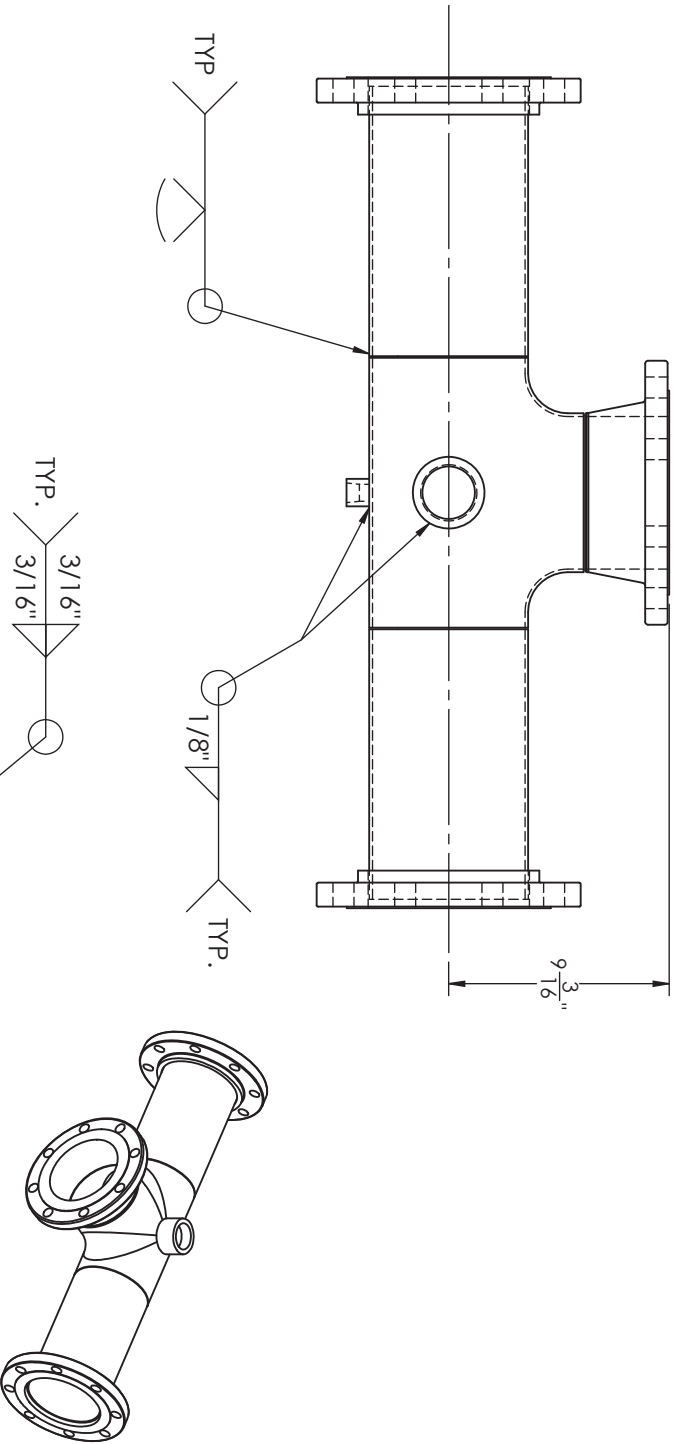


24	021001-00700
25	021001-00320
26	021001-00690
27	016002-00180
28	016002-00180
29	016004-00220
30	016005-00250
31	010001-00000
32	-
33	-

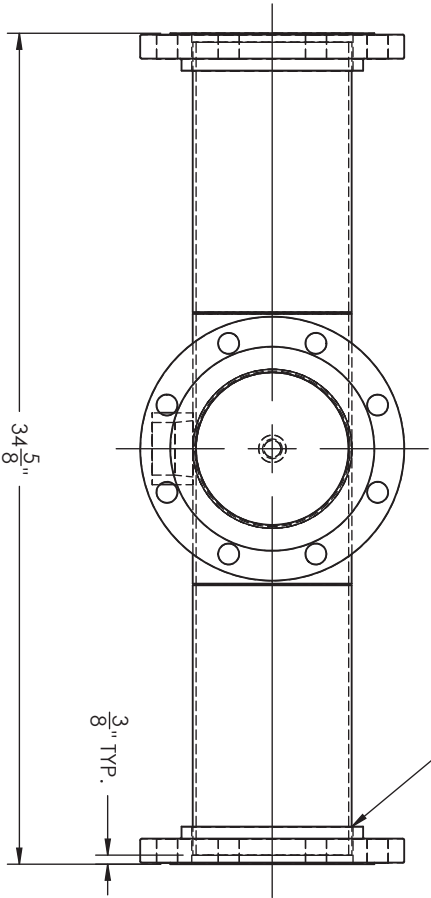




ITEM NO.	PART NUMBER	CONFIGURATION NAME	DESCRIPTION	MATERIAL	QTY.
1	021001-00651	SS	HALF COUPLING 0.5IN CL3000 SA182 F316/L B16.11	SA182 F316/L	1
2	021010-00003	A-6"	STRAIGHT TEE 6 IN SCH.-10 B16.9 SA403 304/L	SA403 304/L	1
3	022003-00035	6-A, SCH.10	FLANGE 6 IN SCH-10 RFWN CL150 SA182F 304/L B16.5	SA182 F304	1
4	022001-00070	6-A	FLANGE 6IN RFSO CL150 SA182 F304/L B16.5	SA182 F304/L	2
5	CUT00754	6.00 SCH. 10S, 11.25 in LG.	PIPE 6.00 SCH. 10S, 11.25 IN LG SA312 TP316/L	SA312 TP316/L	2
6	021001-00658	SS	HALF COUPLING 2IN CL3000 SA182 F316/L B16.5	SA182 F316/L	1



DETAIL D



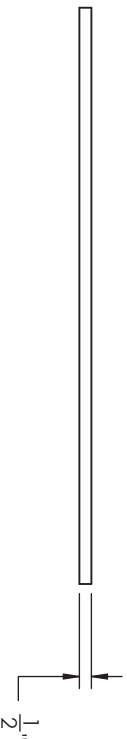
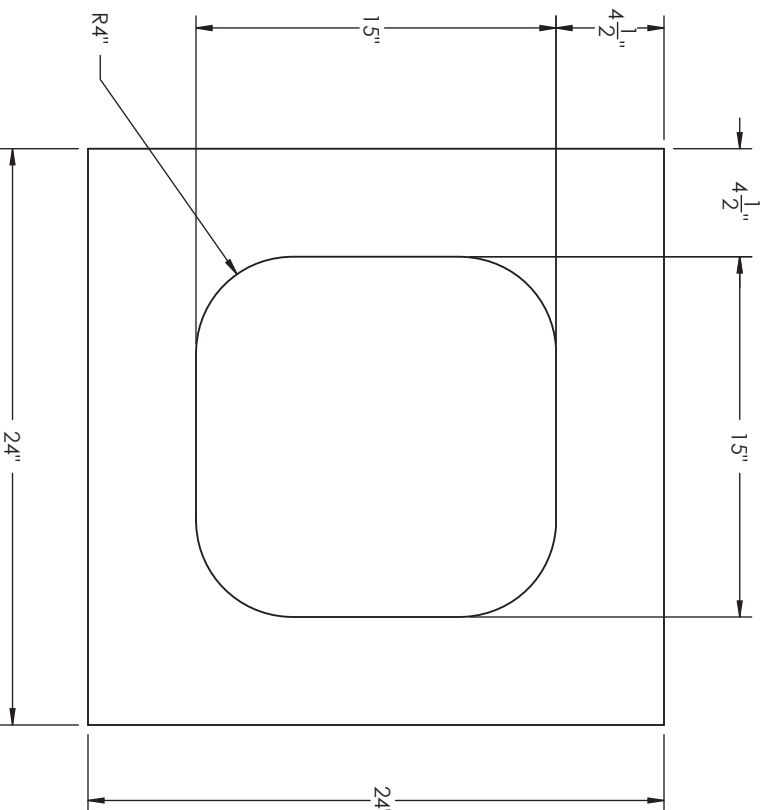
- NOTES:
1. MATERIAL: SEE BOM
 2. REMOVE ALL BURRS AND SHARP EDGES.

		THIRD ANGLE PROJECTION	
TOLERANCES-UNLESS OTHERWISE NOTED		DECIMAL	
X = ±0.1"		XXX = ±0.005"	
FRACTIONAL ±1/8"		ANGULAR ±1°	
MAX. MACHINED SURFACE FINISH		125	
PARENT: NEW DESIGN		✓	
CHK'D: JJJ	SCALE: NTS	DRAWN: CR	DATE: 15/09/2015
SERIAL No. GENIUS No. DWG. No. 082-0001-5		REV. No. 0	

**FIL-TREK CORPORATION**
55 Stafford Court
Cambridge, Ontario
N1T 1B3
Canada

Phone: (519) 623-7448
Fax: (519) 623-8807
Email: info@fil-trek.com
Website: www.fil-trek.com

THIS DRAWING IS THE PROPERTY OF FIL-TREK CORPORATION AND MUST NOT BE COPIED OR USED IN ANY WAY DETRIMENTAL TO THE CORPORATION	
EQUIPMENT: DUPLEXED BAG FILTER VESSEL (LPD SERIES)	
MODEL NO: S4LPD24-142-6F-V2-SK-150	
DESCRIPTION: TEE ASSEMBLY 6IN 150# RFSO W/ PSV	



BURN DETAIL

DETAIL F

- NOTES:
1. MATERIAL: SA516 70
 2. REMOVE ALL BURRS AND SHARP EDGES.

		THIRD ANGLE PROJECTION	
TOLERANCES UNLESS OTHERWISE NOTED		X = ±0.1° XX = ±0.05° XXX = ±0.02°	
DECIMAL		X = ±0.1° XX = ±0.05° XXX = ±0.02°	
MAX. MACHINED SURFACE FINISH		125	
PARENT: NEW DESIGN		125	
CHKD: JJJ		SCALE: NTS	
DRAWN: CR		DATE: 15/09/2015	
SERIAL No. 113013-0024		GENIUS NO. 082-0001-7	
REV. No. 0		DWG. No. 082-0001-7	



FIL-TREK CORPORATION

55 Stafford Court
Cambridge, Ontario
N1T 1B3
Canada

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IN ANY WAY DETRIMENTAL TO THE CORPORATION

MODEL NO:

SALPD24-142-6F-V2-SK-150

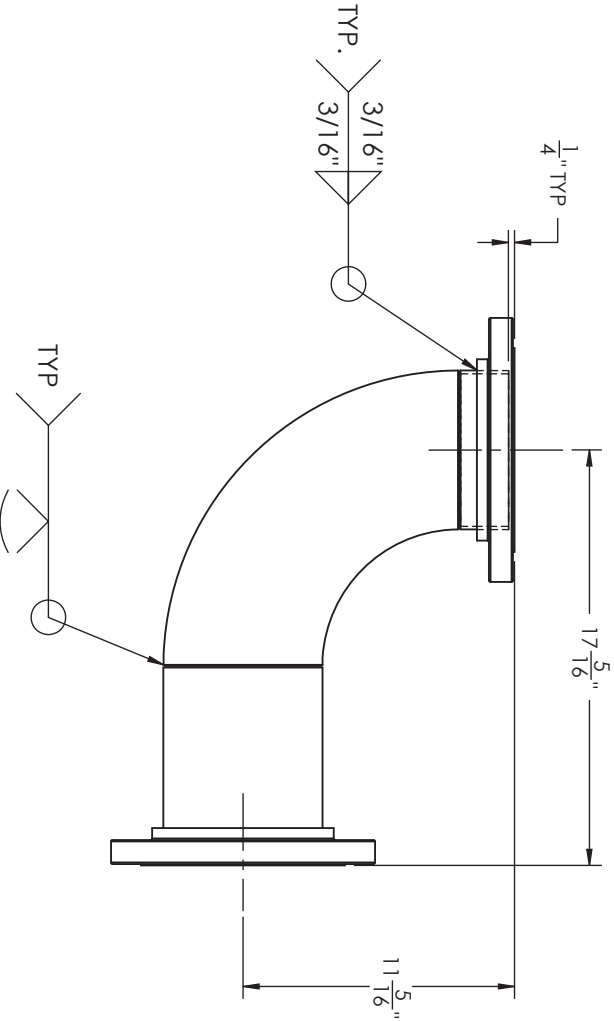
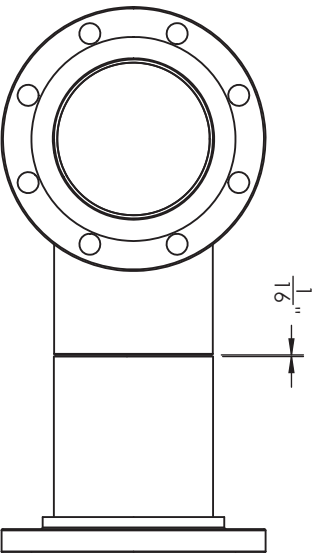
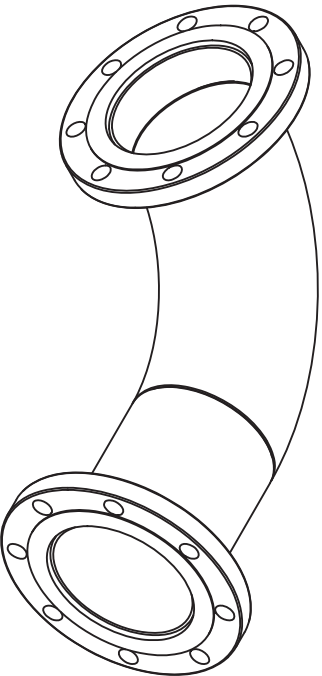
EQUIPMENT:

DUPLEXED BAG FILTER VESSEL (LPD SERIES)

DESCRIPTION:

MOUNTING PLATE, 5 X 24 SQ. SHAPE CS

ITEM NO.	PART NUMBER	NAME	DESCRIPTION	MATERIAL	QTY.
1	021009-00381	90L LR Inch 6 Sch10	ELBOW 6 IN SCH 10 90 DEG LR SA403 304L B16.9	SA403 304/L	1
2	022001-00070	6-A	FLANGE 6IN RFSO CL150 SA182 F304/L B16.5	SA182 F304/L	2
3	CUT00061	6.00 SCH. 10S, 8 in long	PIPE 6.00 SCH. 10S, 8 IN LG SA312 TP304/L	SA312 TP304/L	1
4	CUT00247	6.00 SCH. 10S, 2 in long	6.00 SCH. 10S, 2 in long	SA312 TP304/L	1



DETAIL G

- NOTES:
1. MATERIAL: SEE BOM
 2. REMOVE ALL BURRS AND SHARP EDGES.

THIRD ANGLE
PROJECTION
TOLERANCES-UNLESS
OTHERWISE NOTED
DECIMAL X = ±0.1"
XX = ±0.05"
XXX = ±0.02"

FIL-TREK CORPORATION
55 Stafford Court
Cambridge, Ontario
N1T 1B3
Canada
Phone: (519) 623-7448
Fax: (519) 623-8807
Email: info@fil-trek.com
Website: www.fil-trek.com

THIS DRAWING IS THE PROPERTY OF FIL-TREK CORPORATION AND MUST NOT BE COPIED OR USED IN ANY WAY DETRIMENTAL TO THE CORPORATION

EQUIPMENT: DUPLEXED BAG FILTER VESSEL (LPD SERIES)

MODEL NO: S4LPD24-142-6F-V2-SK-150

DESCRIPTION: ELBOW ASSEMBLY 6 IN SCH 10 150# RFSO SS304

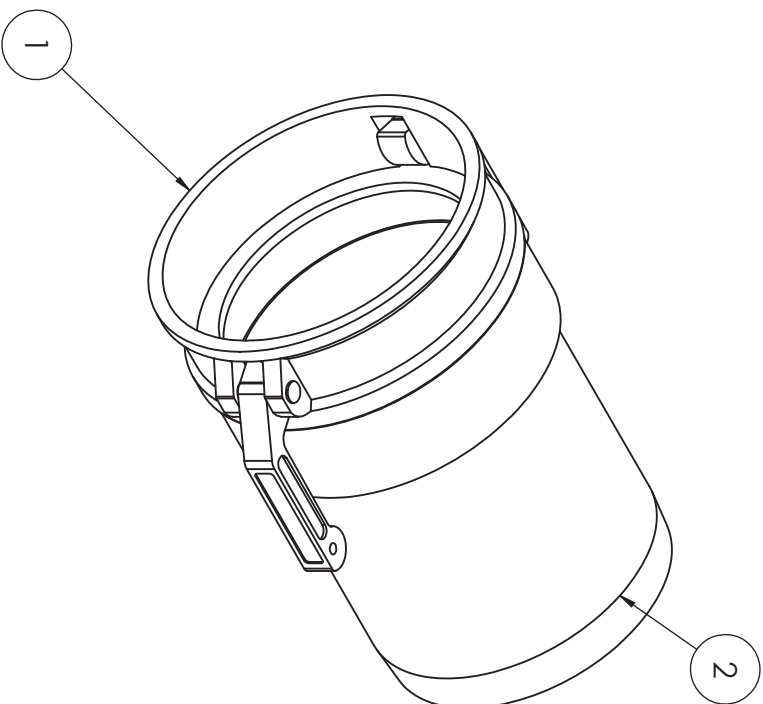
PARENT: NEW DESIGN

CHKD: JJJ SCALE: NTS

DRAWN: CR DATE: 15/09/2015 SERIAL NO: 021009-00381 DWG. NO: 082-0001-8

REV. No. 0

ITEM NO.	PART NUMBER	NAME	DESCRIPTION	MATERIAL	QTY.
1	021001-00708	C	6 X 6 FEMALE CAMLOCK FNPT STYLE D ALUMINIUM	ALUMINIUM	1
2	021001-00707	6C	NIPPLE 6 NPT X 6 IN LG SA106B	SA53B ERW	1



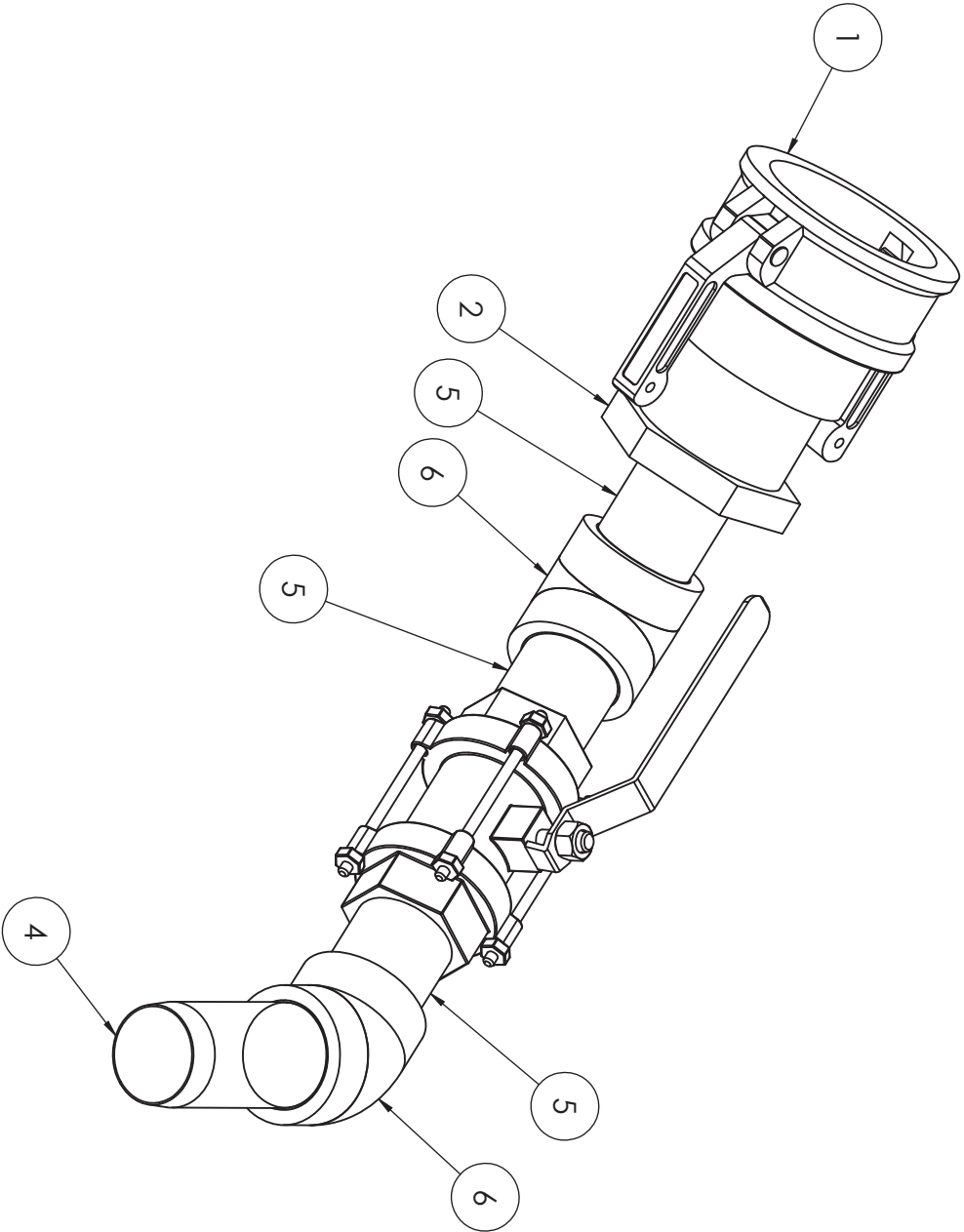
DETAIL H

- NOTES:
1. MATERIAL: SEE BOM
 2. REMOVE ALL BURRS AND SHARP EDGES.

		THIRD ANGLE PROJECTION	
TOLERANCES UNLESS OTHERWISE NOTED		DECIMAL	
X = 0.1"		XXX = 0.005"	
FRACTIONAL ±1/8"		ANGULAR ± 1°	
MAX. MOUNTED SURFACE FINISH		125	
PARENT: NEW DESIGN		V	
CHKD: JJJ		SCALE: NTS	
DRAWN: CR		DATE: 15/09/2015	
SERIAL No. 10024-0011		DWG. No. 082-0001-9	
REV. No. 0			

		FIL-TREK CORPORATION	
55 Stafford Court Cambridge, Ontario N1T 1B3 Canada		Phone: (519) 623-7448 Fax: (519) 623-8807 Email: info@fil-trek.com Website: www.fil-trek.com	
THIS DRAWING IS THE PROPERTY OF FIL-TREK CORPORATION AND MUST NOT BE COPIED OR USED IN ANY WAY DETRIMENTAL TO THE CORPORATION			
EQUIPMENT: DUPLEXED BAG FILTER VESSEL (LPD SERIES)		MODEL NO: S4LPD24-142-6F-V2-SK-150	
DESCRIPTION: 6 X 6 THREADED CAMLOCK ADAPTER			

ITEM NO.	PART NUMBER	NAME	DESCRIPTION	MATERIAL	QTY.
1	021001-00710	Default	3 X 3 FEMALE CAMLOCK FNPT STYLE D ALUMINUM	ALUMINIUM	1
2	021004-00336	Default	BUSHING 3 MNPT X 2 FNPT 150PSI SS304	SA182 F304/L	1
3	019002-00345	2 INCH 3 PC THREADED BALL VALVE	BALL VALVE 2 IN NPT CL150SS316	SS	1
4	021001-00013	4B	NIPPLE 2 NPT SCH 40 X 4 LG TBE SA312 TP316/L	SA312 TP316/L	1
5	021001-00323	2B	NIPPLE 2 NPT SCH 40 X 2 LG TBE SA312 TP316/L	SA312 TP316/L	3
6	021009-00383	B	ELBOW 45 DEG 2 IN FEMALE-FEMALE 150PSI SS316	SA182 F316/L	2

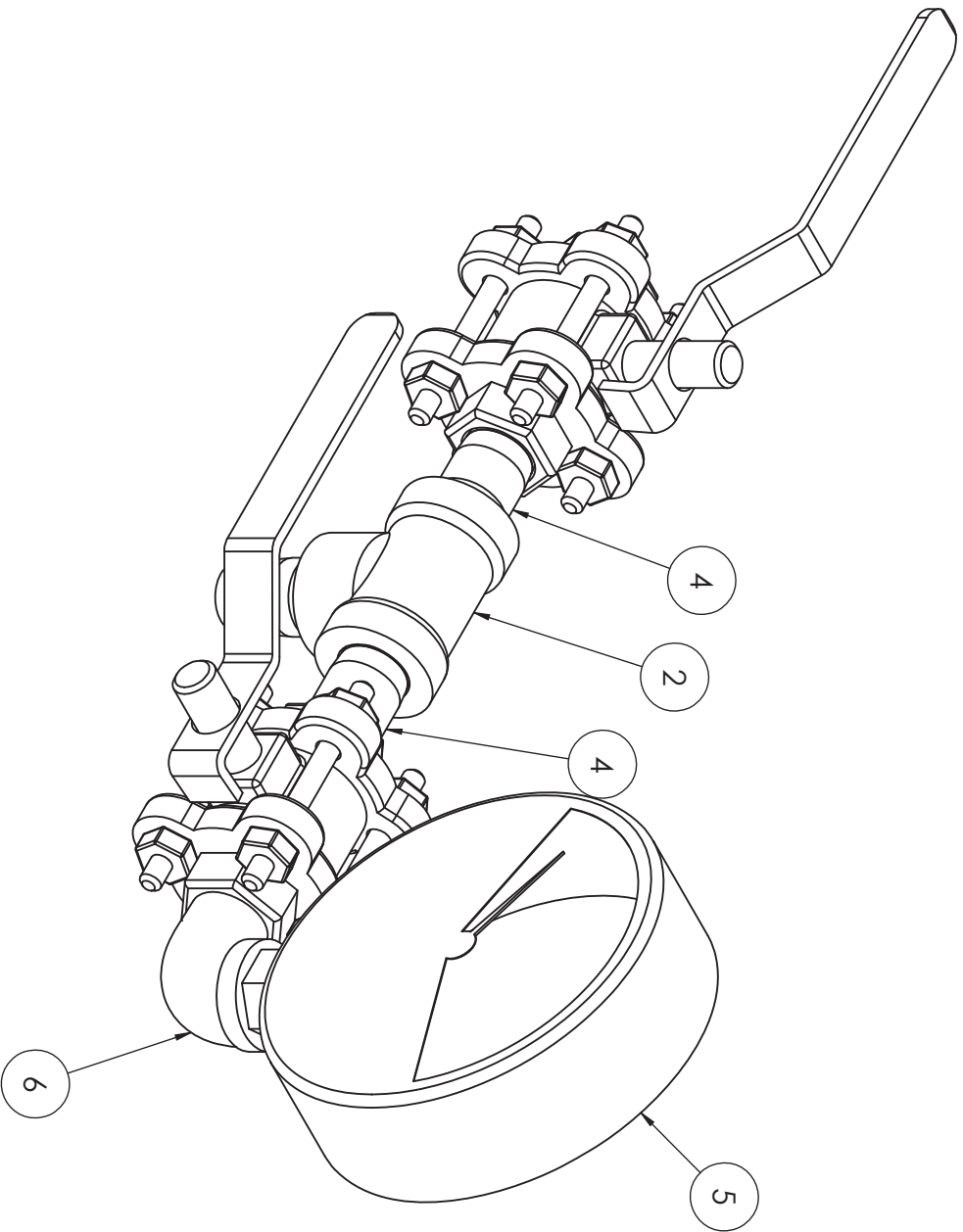


DETAIL I

- NOTES:
1. MATERIAL: SEE BOM
 2. REMOVE ALL BURRS AND SHARP EDGES.

			
THIRD ANGLE PROJECTION		FIL-TREK CORPORATION	
TOLERANCES UNLESS OTHERWISE NOTED		55 Stafford Court Cambridge, Ontario N1T 1B3 Canada	
DECIMAL X = ±0.1" XX = ±0.05" XXX = ±0.005"		Phone: (519) 623-7448 Fax: (519) 623-8807 Email: info@fil-trek.com Website: www.fil-trek.com	
FRACTIONAL ±/8"		THIS DRAWING IS THE PROPERTY OF FIL-TREK CORPORATION AND MUST NOT BE COPIED OR USED IN ANY WAY DETRIMENTAL TO THE CORPORATION	
ANGULAR ± = 1°		EQUIPMENT: DUPLEXED BAG FILTER VESSEL (LPD SERIES)	
MAX MACHINED SURFACE FINISH		MODEL NO: S4LPD24-142-6F-V2-SK-150	
PARENT: NEW DESIGN		DESCRIPTION: DRAIN SUCK ASSEMBLY	
DRAWN: CR	DATE: 15/09/2015	SERIAL NO: 0024-0014	GENIUS NO: 0024-0014
CHKD: JJJ	SCALE: NTS	V-8190	DWG. NO: 082-0001-10
			REV. No. 0

ITEM NO.	PART NUMBER	NAME	DESCRIPTION	MATERIAL	QTY.
1	021001-00703	1.75	FULL NIPPLE 0.5 NPT X 1.75 IN LG (CLOSE) SA312 TP316/L	SA312 TP316/L	1
2	021010-00334	B	TEE 0.5 NPT 150PSI SS316	SA182 F316/L	1
3	019002-00342	0.5 IN 3 PC BALL VALVE	BALL VALVE 3PC 0.5 IN NPT CL150 SS316	SS	2
4	021001-00312	1	NIPPLE 0.5 NPT SCH 40 X 1 LG TBE SA312 TP316/L	SA312 TP316/L	2
5	020002-00347	0-200 BOTTOM MOUNT	GAUGE W/INTER 4 IN DIAL 0-200 PSI 0.5 NPT BOTTOM MOUNT	SS-316/L	1
6	021009-00333	B	ELBOW 90 DEG 0.5 FEMALE-MALE 150PSI SS316	SA182 F316/L	1

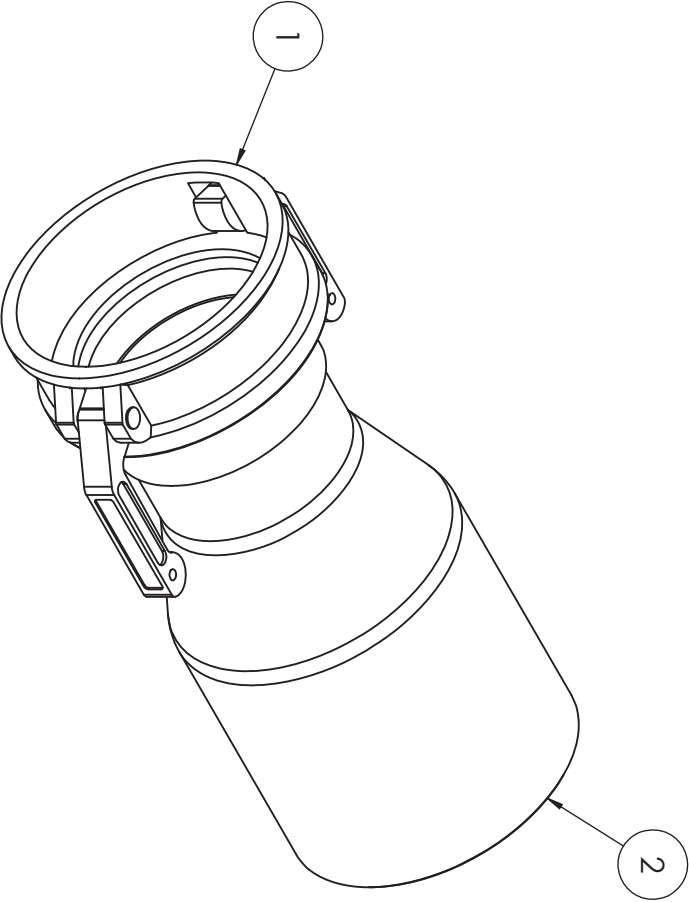


DETAIL J

- NOTES:
1. MATERIAL: SEE BOM
 2. REMOVE ALL BURRS AND SHARP EDGES.

		FIL-TREK CORPORATION 55 Stafford Court Cambridge, Ontario N1T 1B3 Canada		Phone: (519) 623-7448 Fax: (519) 623-8807 Email: info@fil-trek.com Website: www.fil-trek.com	
THIRD ANGLE PROJECTION TOLERANCES-UNLESS OTHERWISE NOTED DECIMAL X = ±0.1" XX = ±0.05" XXX = ±0.005"		THIS DRAWING IS THE PROPERTY OF FIL-TREK CORPORATION AND MUST NOT BE COPIED OR USED IN ANY WAY DETRIMENTAL TO THE CORPORATION		MODEL NO.: S4LPD24-142-6F-V2-SK-150	
MAX MOUNTED SURFACE FINISH ANGULAR ±1° FRACTIONAL ±1/8"		EQUIPMENT: DUPLEXED BAG FILTER VESSEL (LPD SERIES)		DRAWN: CR DATE: 15/09/2015 SERIAL NO.: D41024-00116 DWG. NO.: 082-0001-11	
PARENT: NEW DESIGN		DESCRIPTION: VENT & GAUGE ASSEMBLY		REV. No. 0	
CHKD: JJJ		SCALE: NTS			

ITEM NO.	PART NUMBER	NAME	DESCRIPTION	MATERIAL	QTY.
1	021001-00709	ALUMINIUM	4 X 4 FEMALE CAMLOCK FNPT STYLE D ALUMINIUM	ALUMINIUM	1
2	021004-00334	C	CONCENTRIC REDUCER 6 X 4 SCH. STD TBE SA234 WPB	SA234 WPB	1

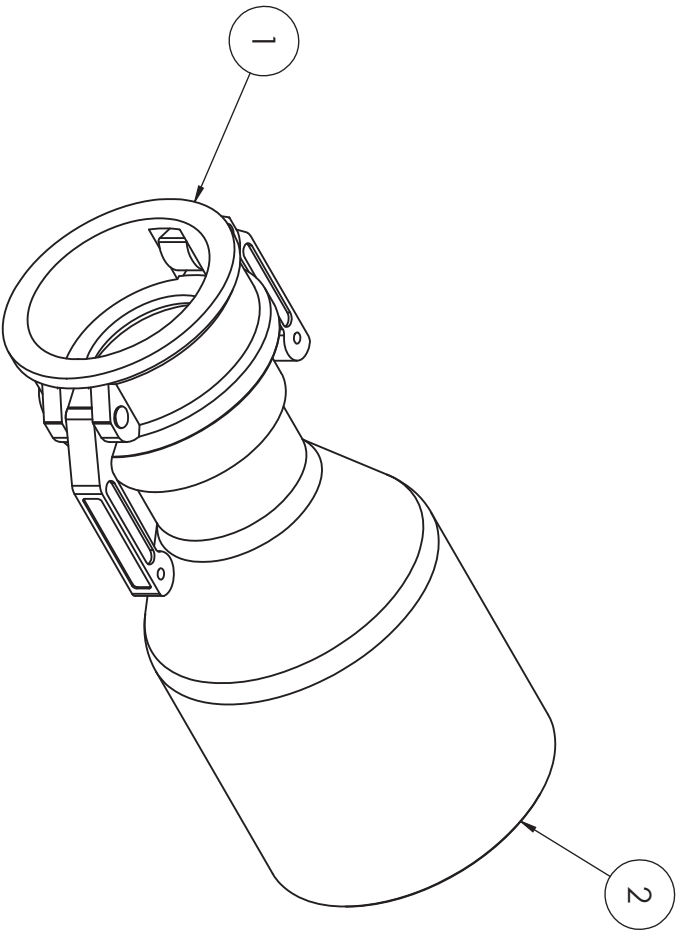


	THIRD ANGLE PROJECTION
TOLERANCES UNLESS OTHERWISE NOTED	
DECIMAL	X = ±0.1"
XXX	= ±0.005"
FRACTIONAL	±1/8"
ANGULAR	= ±1°
MAX. MOUNTED SURFACE FINISH	125

				FIL-TREK CORPORATION	
55 Stafford Court Cambridge, Ontario N1T 1B3 Canada				Phone: (519) 623-7448 Fax: (519) 623-8807 Email: info@fil-trek.com Website: www.fil-trek.com	
THIS DRAWING IS THE PROPERTY OF FIL-TREK CORPORATION AND MUST NOT BE COPIED OR USED IN ANY WAY DETRIMENTAL TO THE CORPORATION					
EQUIPMENT:		DUPLICATED BAG FILTER VESSEL (LPD SERIES)			
MODEL NO:		SALPD24-142-6F-V2-SK-150			
DESCRIPTION:		6 X 4 THREADED CAMLOCK ADAPTER			
DRAWN: CR	DATE: 15/09/2015	SERIAL NO:	GENIUS NO:		REV. No:
CHKD: JJJ	SCALE: NTS	V-8190	DWG. No. 082-0001-13		0

- NOTES:
1. MATERIAL: SEE BOM
 2. REMOVE ALL BURRS AND SHARP EDGES.

ITEM NO.	PART NUMBER	NAME	DESCRIPTION	MATERIAL	QTY.
1	021001-00710	Default	3 X 3 FEMALE CAMLOCK FNPT STYLE D ALUMINUM	ALUMINIUM	1
2	021004-00335	C	CONCENTRIC REDUCER 6 X 3 SCH. STD TBE SA234 WPB	SA234 WPB	1



		FIL-TREK CORPORATION 55 Stafford Court Cambridge, Ontario N1T 1B3 Canada Phone: (519) 623-7448 Fax: (519) 623-8807 Email: info@fil-trek.com Website: www.fil-trek.com	
THIRD ANGLE PROJECTION TOLERANCES-UNLESS OTHERWISE NOTED DECIMAL X = 0.1" XX = 0.02" XXX = 0.005"		THIS DRAWING IS THE PROPERTY OF FIL-TREK CORPORATION AND MUST NOT BE COPIED OR USED IN ANY WAY DETRIMENTAL TO THE CORPORATION	
FRACTIONAL ±/8"		EQUIPMENT: DUPLEXED BAG FILTER VESSEL (LPD SERIES)	
ANGULAR ± 1°		MODEL NO: SALPD24-142-6F-V2-SK-150	
MAX MACHINED SURFACE FINISH 125		DESCRIPTION: 6 X 3 THREADED CAMLOCK ADAPTER	
PARENT: NEW DESIGN		DRAWN: CR 15/09/2015	REV. No. 0
CHKD: JJJ		SERIAL No. 021001-00713 DWG. No. 082-0001-14	

- NOTES:
1. MATERIAL: SEE BOM
 2. REMOVE ALL BURRS AND SHARP EDGES.

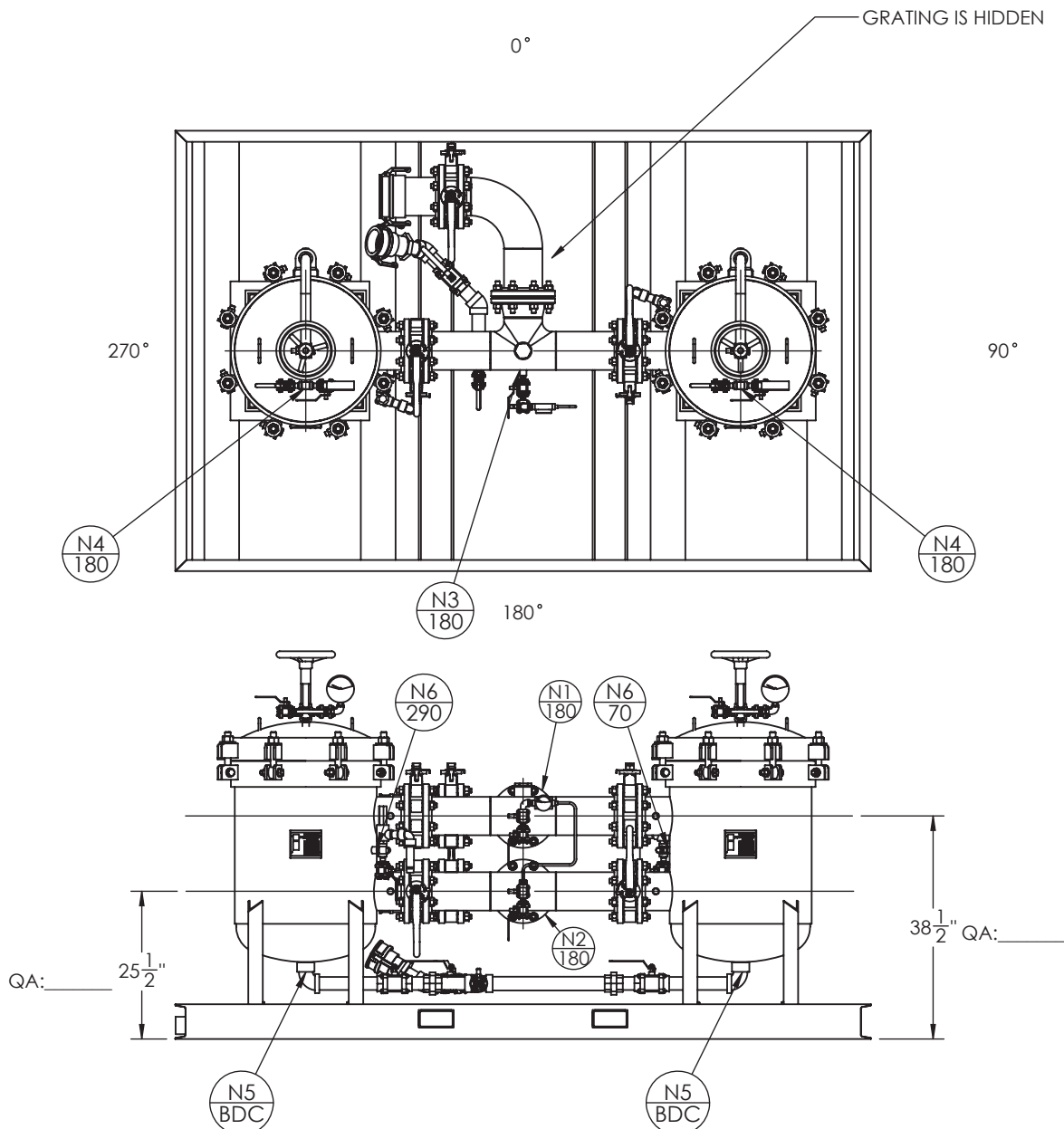
DIMENSIONAL CONFIRMATION:

1. Q.A. MUST SIGN-OFF THEIR INITIAL ON THE BLANK LINE TO CONFIRM THAT THE DIMENSIONS SHOWN ARE MET.

2. ANY DIMENSION ON THIS DRAWING OUT OF TOLERANCE MUST BE APPROVED BY ENGINEERING.

QA: _____

NOZZLE SCHEDULE			
MARK	QTY	SIZE / RATING	DESCRIPTION
N1	1	6" 150# RFSO	INLET
N2	1	6" 150# RFSO	OUTLET
N3	2	1/2" 3000# NPT	PRESSURE GAUGE
N4	2	1/2" 3000# NPT	VENT
N5	2	2" 3000# NPT	CLEAN DRAIN
N6	2	1/2" 3000# NPT	DIRTY DRAIN



ORIENTATION OF ALL COMPONENTS MUST BE SIGNED OFF BEFORE UNIT CAN SHIP:

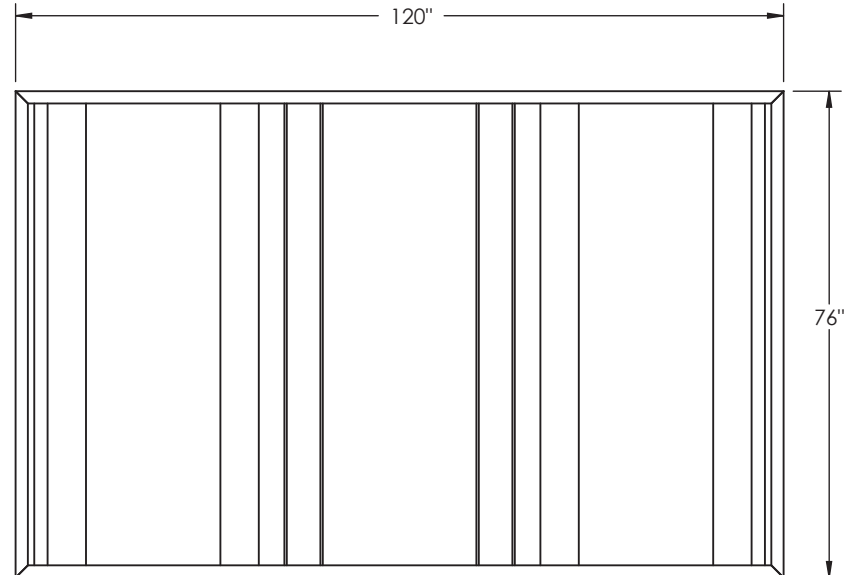
QA: _____, PRODUCTION: _____

 THIRD ANGLE PROJECTION TOLERANCES-UNLESS OTHERWISE NOTED DECIMAL .X = ±.1" .XX = ±.02" .XXX = ±.005" FRACTIONAL ±1/8" ANGULAR ±1° MAX. MACHINED SURFACE FINISH 125/√	FIL-TREK CORPORATION 70 Fleming Drive Cambridge, Ontario N1T 2B1 Canada Phone: (519) 623-7448 Fax: (519) 623-8807 Email: info@fil-trek.com Website: www.fil-trek.com				
	THIS DRAWING IS THE PROPERTY OF 'FIL-TREK CORPORATION' AND MUST NOT BE COPIED OR USED IN ANY WAY DETRIMENTAL TO THE CORPORATION				
	EQUIPMENT: DUPLEXED BAG FILTER VESSEL (LPD SERIES)				
	MODEL NO: S4LPD24-142-6F-V2-SK-150				
CUSTOMER: FIL-TREK ALBERTA					
PARENT: NEW DESIGN	DRAWN: CR CHK'D: JJJ	DATE: 15/09/2015 SCALE: NTS	JOB No. V-8190	DWG. No. 082-0001-16	REV. No. 0

***SURFACES MUST BE FREE OF ABRASIONS AND GRINDING MARKS.
PROTECT ALL MACHINED SURFACES , FLANGE FACES, COUPLING THREADS.***

**BEADBLAST TO SSPC-SP6
USING ALUMINUM OXIDE 36**

INTERNAL



EXTERNAL

CARBON STEEL SKIDS

5.5 MILS
SAFETY RED - ENVIROPLASTIC
840 DTM

 THIRD ANGLE PROJECTION		 FIL-TREK CORPORATION 55 Stafford Court Cambridge, Ontario N1T 1B3 Canada Phone: (519) 623-7448 Fax: (519) 623-8807 Email: info@fil-trek.com Website: www.fil-trek.com			
TOLERANCES-UNLESS OTHERWISE NOTED		THIS DRAWING IS THE PROPERTY OF 'FIL-TREK CORPORATION' AND MUST NOT BE COPIED OR USED IN ANY WAY DETRIMENTAL TO THE CORPORATION			
DECIMAL .X =±.1" .XX =±.02" .XXX =±.005"		EQUIPMENT: DUPLXED BAG FILTER VESSEL (LPD SERIES)			
FRACTIONAL =±1/8"		MODEL NO: S4LPD24-142-6F-V2-SK-150			
ANGULAR =± 1°		CUSTOMER: FIL-TREK ALBERTA			
MAX. MACHINED SURFACE FINISH 125 √		DRAWN: CR	DATE: 15/09/2015	SERIAL No.	REV. No. 0
PARENT: NEW DESIGN		CHK'D: JJJ	SCALE: NTS	DWG. No. 082-0001-17	

CERTIFIED BY:

FIL-TREK CORPORATION

CAMBRIDGE - ONTARIO

PH: (519) 623-7448 FAX: (519) 623-8807

www.fil-trek.com

MAMP:150PSI@250°F

MDMT:-20°F@150PSI

MAEMP:15PSI@250°F

SERIAL No:SEE TABLE

HYDRO TEST:195PSIYR:2015

CRN#
U6747.2C

MODEL No.:
S4LPD24-142-6F-V2-SK-150

TAG No:SEE TABLE

SERIAL #	TAG #
V-8190-1	-
V-8190-2	-



THIRD ANGLE
PROJECTION

TOLERANCES: UNLESS
OTHERWISE NOTED

DECIMAL X = ±.1"
.XXX = ±.005"
XXX = ±.116"

ANGULAR = ±.1°

MAX. FINISH = 125



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EQUIPMENT: DUPLXED BAG FILTER VESSEL (LPD SERIES)

MODEL NO.: S4LPD24-142-6F-V2-SK-150

DESCRIPTION:

DRAWN: CR	DATE: 15/05/2015	JOB No.	DWG. No.	REV. No.
CHK'D: JJJ	SCALE: NTS	V-8190	082-0001-18	0